# Installation and Commissioning Instructions

Power supply according to EN12101-10 and Control Unit according to prEN12101-9



SHEV - CONTROL UNIT EMB 8000+ (5A / 10A / 24A / 48A / 72A) CE



tested electrical control device EMB 8000+ with recognition number G512005

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Installation instruction RWA - Control Unit EMB 8000+

### Abbreviations

These abbreviations are used consistently throughout this instruction. Unless stated differently, all dimensions indicated in this document are in mm. General tolerances in accordance with DIN ISO 2768-m.

General tole	General tolerances in accordance with Diviso 2700 m.		
AP	Surface mounting		
WxHxD	Width x Height x Depth		
CAN	CAN-BUS		
CM	Control-Module		
COM	Common connection		
DIN	German Institute for Standardisation		
DM	Drive-Module		
EN	European Standard		
IN	Input		
LON	Local Operating Network		
OUT	Output		
PG	Price group		
PM	Power-Module		
PS	Power supply		
RM6	Relay-Module		
RWA	Smoke and heat exhaust ventilation (SHEV)		
SM	Sensor-Module		
UP	Flash mounting		
WM	Weather-Module		
WRG	Wind direction sensor		

Colour ab	breviation	according	to	IEC	60757	
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ВК	black	GY	grey	VT	violet
BN	brown	OG	orange	WH	white
BU	blue	РК	pink	YE	yellow
GN	green	RD	red		

Scale units		
°C	Degree Celsius	
А	Amperes	
Ah	Amp-hours	
kg	Kilogram	
m	Metres	
min	Minutes	
mm	Millimetres	
S	Seconds	
V	Volts	
PU	Packaging Units	
Vpp	Residual ripple (Voltage Peak-Peak)	
W	Watts	
Ω / k Ω	Ohm / Kilohms	

Figures		
AC	Alternating current (50Hz / 60Hz)	
DC	Direct current	
1	Electric current	
L	Length	
ME	Module space unit (1 ME = 23 mm)	
NC	Contact "closed" (normally closed)	
NO	Contact "opened" (normally opened)	
Р	Electric power	
R	Electrical resistance	
U	Electric voltage	
Um	Change over switch	

### Warning and safety symbols in these Instructions:

The symbols used in the instructions shall be strictly observed and have the following meaning:



Failure to comply with the warning notes results in irreversible injuries or death.

**WARNING** Failure to comply with the warning notes can result in irreversible injuries or death.



Failure to comply with the warning notes can result in minor or moderate (reversible) injuries.



Failure to comply with the warning notes can lead to damage to property.



USB

**Useful note** for an optimum installation.

Note regarding the system configuration setting options via the "Alpha" configuration software.



Caution / Warning Danger due to electric current.



Attention / Warning Risk of damage to / destruction of Control Unit, drives and / or windows.

### Target group

01

These instructions are intended for personnel trained in electrical engineering and skilled operators of systems for natural smoke ventilation (NRA / SHEV) (natural smoke exhaust system / smoke and heat exhaust system) and natural ventilation via windows, who are knowledgeable of operating modes and remaining risks of the system.

MARNING

This device is not intended for use by persons (including children) with physical, sensory or mental limitations or lacking experience and / or knowledge.

### Intended use

### Area of application / Scope of application

This control device is intended for powering and controlling electromotive operated windows in facade and roof areas. **The prime task of this product**, in combination with the electric window, **is to evacuate hot smoke and combustion gases in case of fire** to save human lives and protect property. **Furthermore**, the electric window ensures **fresh air supplied for natural ventilation** of the building.

#### Intended use according to the Declaration of Conformity

The control device is intended for stationary installation and electrical connection as part of a building.

In accordance with the attached Declaration of Conformity the control device, in combination with electromotive drives from **Aumüller**, is released for its proper use at a power-operated window:

- Application for natural ventilation
  - with an installation height of the drive and the bottom side of sash of at least 2,5 m above the floor, or
  - with an opening width at the HSK of the driven part of < 200 mm by a simultaneous speed of < 15 mm/s at the HSK in closing direction.
- Application as NSHEV (natural smoke and heat exhaust ventilator(s) for ventilation without dual purpose for ventilation in accordance with EN12101-2.

By connecting the window drives with a control device and their operation the builder of the complete system becomes the manufacturer of the power-operated window! If necessary, it is required to perform a risk assessment of the complete system in accordance with the Machinery Directive 2006/42/EG when the utilization or operation of the control device or the connected window drives deviate from their intended use! tem components by AUMÜLLER, because their compatibility is carefully checked in the factory. AUMÜLLER shall not assume liability for the system-compatible functioning of third party components. Applications and connections other than explicitly described in these instructions require the express written consent of AUMÜLLER. Utilization of applications and components not expressly authorised by AUMÜLLER are considered as unintended use even if their perfect functioning is proven at commissioning (e.g. approval under building law).

We recommend using exclusively sys-

Note

NOTE

### Safety instructions



It is important to follow these instructions for the safety of persons. These instructions must be kept in a safe place for the entire service life of the products.

### Area of application

The control device must be used only for its intended purpose. For additional applications, consult the manufacturer or its authorised dealer.

### Installation

These instructions are intended for expert and safetyconscious electricians and / or qualified personnel familiar with the electrical and mechanical installation of drives and control systems.

### Mounting material

The required mounting material must be modified to fit the occurring load.

### Routing cables and electrical connection

Electrical lines and connections may be routed or installed only by approved specialist contractors. Never operate drives, Control Units, operating elements and sensors at operating voltages and connections contrary to the specifications of the manufacturer.



The planning and calculation of the wiring system is the responsibility of the builder or its agent or the authorised builder and must be performed according to the statutory provisions.

All relevant instructions must be observed for the installation, specifically:

- VDE 0100 Setting up high-voltage systems up to 1000 V
- VDE 0815 Wiring cables
- Specimen Guideline on Conduits German designation (MLAR).



The power line on-site must be secured separately and provided all poles separators. After opening of the system housing voltage carrying parts are exposed. The system must be separated from the power supply and accumulator voltage before each intervention in the Control Unit of the system.

The types of cable, cable lengths and cross-sections must be selected in accordance with the manufacturer's technical data. If necessary, the cable types must be coordinated with the competent local authorities and energy supply companies. Low-voltage lines (24 V DC) must be routed separate from the high-voltage lines. Flexible cables may not be flush-mounted. Freely suspended cables must be equipped with strain reliefs.



Cables must be laid such way that they cannot be sheared off, twisted or bent during operation. It is recommended to perform an insulation measurement of the system's line network and to document this.

Clamping points must be checked for tightness of threaded connections and cable ends. Access to junction boxes, clamping points and external drive control systems must be ensured for maintenance work.

### Commissioning, operation and maintenance

After the installation and after each modification in the set up all functions must be checked with a trial run. After the installation of the system is completed the end-user must be introduced to all important operating steps. If necessary, he must be advised of all remaining risks / dangers.

The end-user must be instructed in intended use of the drives and, if necessary, the safety instructions. The end-user must be specifically instructed that no additional forces, except for the pressure and tension in the opening and closing direction of the casement, may be applied to the spindle, chain or lever of the drive.

### Νοτε

### Post warning signs!



Before working on the system, it must be completely disconnected from the power supply and emergency power supply (e.g. accumulators) and secured against being switched on again accidentally. While working in the Control Unit the workplace must be secured to prevent unauthorised access. You must ensure that unauthorised personnel are unable to open the Control Unit.

The installation instructions of system components (smoke detector, natural smoke and heat exhaust ventilators, drives, etc.) are part of the documentation for the complete system and must be kept accessible for authorised qualified personnel, together with the installation and operating instructions, for the entire service life of the system.

# WARNING

Check all functions of the system before releasing it for operation.

### Software terms and conditions

The Control Unit is configured by the factory for the intended use (standard configuration). The software, especially developed for this Control Unit, allows a quick and easy adjustment of the factory setting to the respective requirements. Furthermore, the system status can be saved, retrieved and printed.

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Modifiable standard configurations are particularly emphasized in these instructions. The functional range of the unlicensed version can be expanded by activation against payment (license).

The prerequisites of the system (see chapter "SYSTEMS CONFI-GURATION OF SOFTWARE") must be checked prior to installation. The "Software clause for handing over the standard software as part of shipments" of the ZVEI (German Electrical and Electronic Manufacturer's Association) is accepted as legally binding upon installation. See our homepage:

### AUMÜLLER AUMATIC GMBH. (www.aumueller-gmbh.de)



The configuration software of the control device largely excludes damage caused by incorrect settings. As a precaution, we advise that , as manufacturer, cannot assume liability for damage caused by using software, because has no influence on a perfect system environment or propertyspecific systems configuration.

We, therefore, recommend protecting the operating system and system software sufficiently against unauthorised interference (e.g. by using a password) and attending the training provided by the manufacturer.

### **Replacement parts**

System components are to be replaced only with spare parts from the same manufacturer. Liability, warranty and customer service are void if third-party parts are used. Only original spare parts from the manufacturer are to be used for expansions.

### Ambient conditions

The product may not be subjected to impacts or falls, or to vibrations, moisture, aggressive vapours or other harmful environments, unless the manufacturer has released it for one or more of these environmental conditions.

• Operation:

**Relative humidity:** 

Ambient temperature:	-5 °C +40°C
Relative humidity:	< 90% up to 20°C;
-	< 50% up to 40°C;
	no formation of condensation
Transport / Storage:	
Storage temperature:	0°C +30°C

< 60%

# Accident prevention regulations and employer's liability insurance guidelines

For work on or in a building or building part the provisions and instructions of the respective accident prevention regulations (UVV and employer's liability insurance guidelines (BGR /ASR) must be observed and obeyed.

### **Declaration of Conformity**

The control device is manufactured and inspected for its intended use in accordance with the European guidelines. The relevant Declaration of Conformity is at hand. If the use or operation of the control device or the connected window drives deviate from this a risk assessment must be performed for the complete powered window system and a Declaration of Conformity according to Machinery Directive 2006/42/EG issued as well as a CE labeling obtained.

### **Guidelines and Standards**

It is essential that the most recent versions of countryspecific laws, regulations, provisions and standards be observed during installation and for electrical connections.

### These are for instance:

**State building code** with special construction regulations such as:

- Industrial construction guideline

- Venue regulations, etc.

MLAR - Sample Guideline on Conduits German designation

Provisions of the fire protection authorities TAB (technical connection conditions)

for Utility companies

German Regulations for Occupational Insurance Schemes, such as:

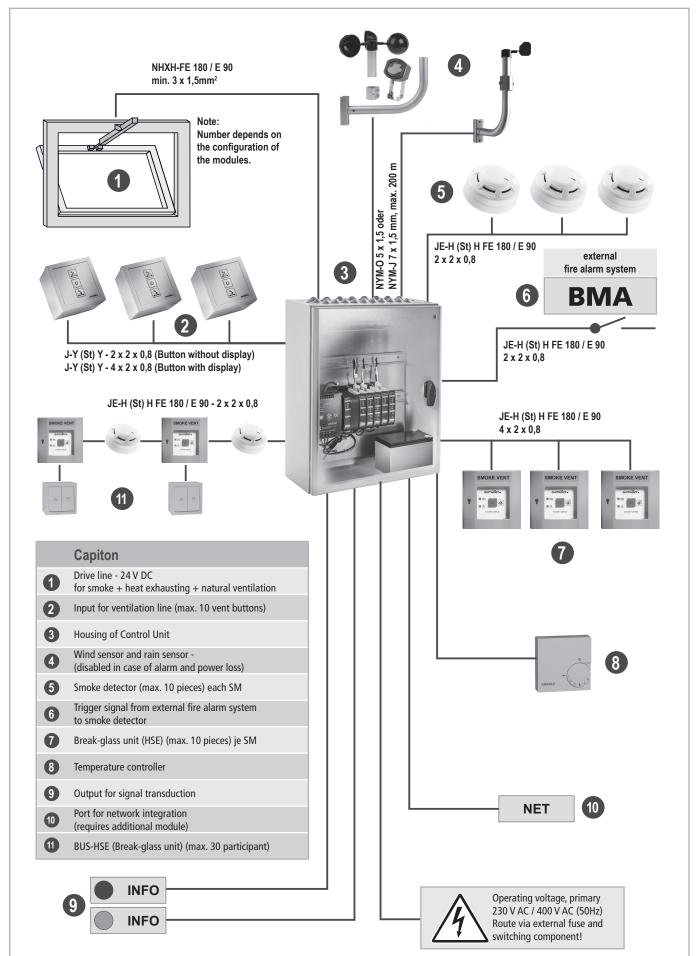
- ASR A1.6 and 1.7 (substitute for BGR 232) Additional standards and guidelines, such as: EN 60335-2-103 Safety of household and similar electrical appliances EN 60730-1 Automatic electrical controls EN 12101-10 / prEN 12101-9 (ISO 21927-9/10) Smoke and heat control systems DIN 4102-12 Functional integrity of electric cable systems **VDE 0100** Installation of high-voltage systems up to 1000 V **VDE 0298** Use of cables **VDE 0815** Wiring cables (for telecommunication and data processing systems) Alarm systems **VDE 0833** VdS-Guidelines: 2593, 2581, 2580, 2592 Accident prevention regulations, in particular: - VBG 1 "General rules" and

- VBG 4 "Electrical systems and equipment".

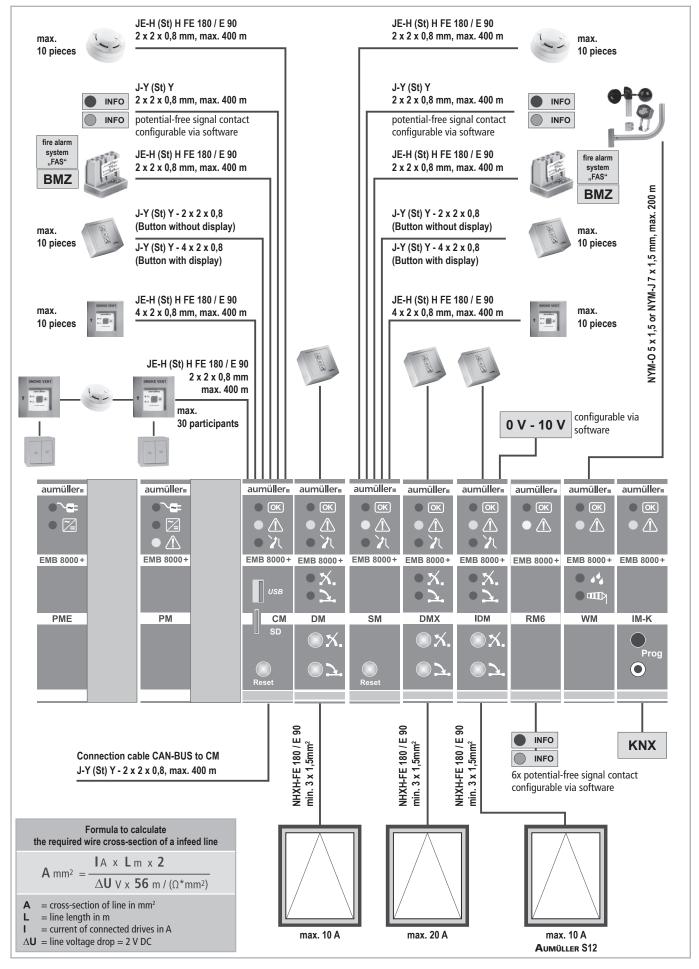
For placing on the market, installation and operation outside Germany, the relevant national laws, regulations, standards and safety provisions apply.

The contractor is responsible for proper installation or operation and the issue of a Declaration of Conformity according to European guidelines.

### Overview: EMB 8000+



### **Overview: EMB 8000+ Module**



02

Installation instruction RWA - Control Unit EMB 8000+

### **Technical Data**

Electrical data and connected loads			
Operating voltage, primary: Frequency: Current consumption (primary): Output voltage of switching power supply: Output voltage, drives: Residual drive voltage ripple: Swtiching consumption of drive lines:	195253 V AC 5060 Hz (depending on version) 26V DC 24 V DC nominal (19,328 V DC) < 1V per Drive-Module DM: max. 10 A per Drive-Module IDM: max. 20 A per Drive-Module IDM: max. 10 A		
Emergency power supply: Back-up accumulator voltage (charging voltage is tempera- ture compensated): Nominal capacity: Nominal current (during short time operation): switching power supply 10 A switching power supply 20 A Continuous current consumption: Automatic detectors per signal-	max. 72 hours 2 x 12 V depending on version 10 A 20 A / 24 A for 3 minute approx. 30 % of nominal current max. 10 pieces		
ling line (term. 1/22, 1/23): Manual detectors per signalling line (term. 1-19): BUS detector each CM Automatic detetectors per Control Unit: Manual detectors per Control Unit: Detector voltage:	max. 10 pieces max. 30 pieces max. 60 pieces max. 60 pieces ≥ 18,2 V		

Environmental Conditions (operation)			
Ambient temperature range: Maximum relative air humidity:	-5+40 °C (according to EN 12101 Class 1) 75 % (mean value over lifetime) 90 % (for max. 96 hours)		
Mechanical Data			
Surface mounted housing:	steel plate painted in RAL 7035 with locking mechanism (safety cylinder insert, 3 mm)		
Protection class:	IP 40 (tested) IP 54 (not tested) with wall mounting brackets and seal.		
Housing dimensions:	dependent on features of Control Unit		



An Emergency During OPEN, the drives are activated every 2 minutes within a period of 30 minutes (in accordance with VdS 2580).

The available internal emergency power supply (back-up accumulators), if correctly rated and serviced at regular intervals, ensures that the controller of the Control Unit opens the connected drives at least twice and closes them at least once after 72 hours of mains power supply loss.

### **Preparing assembly**



**Important instructions for safe assembly:** Fully observe all instructions, incorrect assembly may lead to serious injuries.

#### Installation steps:

- 1.) Mount the housing on the wall in such a manner, that it is permanently secured and the Control Unit at the same time easily accessible for maintenance.
- 2.) Mount all drives and control elements. Adhere to specifications given in the drive assembly instructions and observe the allowable connection values.
- 3.) Feed all lines through the cable glands into the Control Unit and connect same.
- On request, the manufacturer can issue the Control Unit circuit diagram.

Before starting the installation please check with the delivery note that the delivery is complete and correct, any complaints received later cannot be considered. It is required to keep a logbook for the **EMB 8000+** which must be accessible to authorised staff at all times.

#### Scope of delivery: SHEV - Control Unit EMB 8000+

- Installation and Commissioning Instructions (german and english)
- Test report according to VDE 0113
- Label "Smoke Vent"
- "Maintenance instructions" stickers
- Key

03

# **Expansion Limitation / System Limits**

The following key data must be taken into account when dimensioning SHEV Control Units:

- Number of smoke detector per CM / SM 20 pieces
- 10 pieces • Number of Break-glass unit (HSE) per CM / SM Number of digital Trigger-unit per CM • 30 pieces
- Number of smoke detector per Control Unit 60 pieces •
- Number of Break-glass unit (HSE) per Control Unit 60 pieces
- Own power consumption per Control Unit •
- - (see table on the next page) Accumulator capacity / max. Power consumption per
- Control Unit (see table on the next page) Housing size
- Cable entries

03

All values in the tables refer to the maximum assignment of the module inputs / outputs. The current values are given for maintaining the emergency power supply over a period of 72 hours. Other calculation bases on request.

The sum of the self-consumption of all modules in a Control Unit must not exceed the maximum permissible current of the Control Unit. To calculate the total power consumption, the individual consumption of the installed modules must be added.

The details of the outer diameter of cables refer to the cable types common in Germany. The wire cross-sections are given in mm<sup>2</sup>. To maintain the electrical protection class of the Control Unit housing, only one cable is permitted per cable entry.

For checking purposes, the total number of cables required must be determined in accordance with Table 1 and coordinated with the number of cable entries in the Control Units from Table 4.

Due to the hardware and software, the EMB 8000+ is limited by the following points. Configuration using the software is guaranteed within these limits.

1. A maximum of 50 modules per Control Unit (including CM, excluding PM and PMEs).

The following maximum number of modules of the same type are supported per Control Unit (in the composite).

Module	Maximum per Control Unit	Maximum per composite
PME	2	60
PM	1	30
CM+	1	30
SM	20	570
DM	40	570
DMX	10	300
IDM	30	300
230 V-DM Vent	20	570
RM6	20	570
WM	1	2
IMK	2	5

- 2. A maximum of 30 Control Unit in the composite.
- 3. A maximum of 600 modules in a composite (including CMs, excluding PMs and PMEs) e.g .: 30 Control Units with 20 modules or 12 Control Units with 50 modules.
- 4. 150 Can actuators (\*) are supported at the same time without blocking the triggering CM. Each additional CAN actuator results in a recording delay of 9 ms.
  - (\*) CAN actuator is an actuator in a different Control Unit than the one in which the sensor is located.
- 5. In addition to the PM and CM+, at least one additional module must be installed for a functional Control Unit.

### Notes on the Control Unit equipment and version

# Determining the right equipment for the Control Unit

In order to be able to determine the right version and equipment of the Control Unit without a problem, the following procedure is recommended:

#### How high is the maximum required drive current?

The maximum drive current determines the number of of switching power supplies as well as the number of Power-Module-Extensions **PME**. One Power-Module **PM** or a single **PME** can provide a maximum of **24 A** each via connected power supplies.

Important criteria for selection of back-up accumulators for the emergency power supply are:

- the maximum drive current
- the number and types of modules
- the number and types of connected detector



Because of the intrinsic power consumption of the modules, their allowable number depends on the version of the Control Unit.

In selecting the back-up accumulators, the bridging time for emergency power operation during a power failure must be taken into account.

#### How many ventilation groups are to be connected?

The Drive-Module DM enables a maximum current consumption of **10 A** for one ventilation group (DMX max. **20 A**).

#### How many ventilation groups are to be connected?

The Control-Module **CM** (first fire compartment) is required once in any case. Each additional fire compartment requires one Sensor-Module **SM**. A maximum of 10 detectors may be connected to one signalling line.

Is there a control required for ventilation via wind and rain sensors or a wind direction-dependent opening and closing in case of fire?

If so, a Weather-Module WM is required.

# Should several Control Units be switched as a system unit via CAN-BUS?

If so, adhere to the instructions for installation and commissioning of the module. Configuration requires the licensed system software of the manufacturer.



The housing size is determined by the number of modules and their arrangement, the number of required switching power supplies and the size of the back-up accumulators. Furthermore, attention must be paid to the required cable feedthroughs within the Control Unit housing, the number of which is dependent on the size of the housing.



Note that the back-up accumulator type and any Power-Module-Extension(s) **PME** used be configured via the system software.



Use only back-up accumulators with VdS approval!

# Calculating: maximum allowable number of modules

In order to guarantee a high degree of adaptability to the variety of structural requirements, the **EMB 8000+** is designed as a modular SHEV and ventilation system with regard to its digital **BUS** system as well as its hardware. This is how fire compartments as well as their furnishing with ventilation and drive lines can be optimally adapted to particular requirements with use of the relevant modules.

However, the number of modules per Control Unit is limited by the safety requirements outlined in EN 12101-10 with regard to capacity and emergency power supply. In case of fire, the system must also function reliably during a power failure and guarantee smoke and heat ventilation. Because the modules themselves have their own current consumption (with the exception of the Power-Module-Extension **PME**), their number is therefore dependent on the version of the control unit and the backup accumulators used for the emergency power supply.



The maximum allowable number of modules can be easily determined by using the tables below. Only the intrinsic consumption by the modules must be added. The sum may not exceed the allowable value.

If this should be the case, either the number of modules must be reduced or a Control Unit with a higher output selected.

	accumulator voltage		
Power-Module	PM	=	16,0 mA
PM-Extension	PME	=	0,0 mA
Control-Module	CM+	=	34,1 mA
Sensor-Module	SM	=	12,6 mA
Drive-Modul	DM	=	5,3 mA
230 V-Drive-Module Vent	230 V-DM Vent	=	7,0 mA
Drive-Module	DMX	=	5,3 mA
Drive-Module	IDM	=	6,0 mA
Relay-Modul	RM6	=	5,3 mA
KNX-Module	IM-K	=	6,0 mA
Weather-Module	WM	=	13,0 mA

Intrinsic module consumption

#### Intrinsic consumption of backup accumulator powerd detectors

Break-glass main unit	HSE	=	1,2 mA
Break-glass seccondary unit	HSE-N	=	0,0 mA
Optical smoke detector	ORM	=	0,1 mA
Wind direction sensor	WRG	=	7,1 mA
BUS Break-glass unit	<b>BUS-HSE</b>	=	2,8 mA
BUS Smoke detector	BUS-RM	=	1,0 mA

# Maximum allowable intrinsic current consumption of all Control Unit modules

Switching power supply / backup accumulator	7 AH	12 AH	17 AH	24 AH	38 AH
<b>10 A</b>	42 mA	120 mA	140 mA	240 mA	350 mA
<b>24 A</b>		70 mA	120 mA	200 mA	300 mA
<b>48 A</b>			80 mA	170 mA	300 mA
<b>72 A</b>				100 mA	300 mA

Following module requirement as an example	le
--	----

<b>PE</b>	<b>PME</b>	СМ	<b>DM</b>	<b>DM</b>	SM	<b>DM</b>	<b>DM</b>	SM	<b>DMX</b>	<b>WM</b>
16,0	<b>0,0</b>	34,1	5,3	5,3	12,6	5,3	5,3	12,6	5,3	13,0
mA	mA	mA	mA	mA	mA	mA	mA	mA	mA	mA

The modules' total own current consumption amounts to 114,8 mA. The appropriate versions of the respective Control Unit can be determined from the top table.

If the Drive-Modules are utilized with their maximum current consumption as in the example above, there will be a total drive current requirement of **60 A** ( $4 \times DM$  plus 1 x DMX).

The appropriate Control Unit would be in this case the **EMB 8000+ / 72 A** with 2 x 38 Ah.

The **EMB 8000+** / **72 A** with 2 x 24 Ah would be underdimensioned because of its modules' intrinsic consumption of 114,8 mA!

### Space requirement for modules

Once the required number of modules is determined, their space requirement on the standard rail can be easilycalculated with the respective module width:

Space requ	irement for modules					
2 ME / approx. 46 mm						
Power-Module Power-Module-Extension Drive-Module	PM PME DMX					
1 ME	E / approx. 23 mm					
Control-Module Sensor-Module Drive-Module 230 V-Drive-Module Vent Relais-Module KNX-Module Weather-Module	CM SM DM / IDM 230 V-DM Vent RM6 IM-K WM					

Main functions of the modules:

- The Power-Module PM provides depending on the switching power supply - 5 A, 10 A or 24 A.
- One Power-Module-Extension PME provides an additional 24 A.
- The Control-Module CM or Sensor-Module SM have at their disposal three signalling lines with a max. of 10 detectors in each case per signalling line and an option to connect ventilation controls.



The difference between the Control-Module **CM** and the Sensor-Module **SM** is that the Control-Module **CM** must be employed only once and obligatorily for the first fire compartment. The **CM** has in addition a **USB** port and its ventilation control commands are by default superior to all ventilation groups (joint closing).

- The Drive-Module DM has at its disposal one drive line with up to max. 10 A (DMX max. 20 A) switching current. The triggering of gas pressure generators or magnetic clamps is possible with appropriate software configuration. The connection of ventilation controls and operational status displays is intended.
- The Weather-Module **WM** for connection of wind and rain sensors and / or wind direction finders is required only once (normally).

### Arrangement, order and connection of modules on the standard rail

### Arrangement and order of modules

The modules are mounted on the standard rail directly next to each other.

#### Following module arrangement must be absolutely adhered to:

- The Power-Module **PM** and the Power-Module-Extension **PME** must be mounted to the extreme left and as the first element on the standard rail. Concurrently, the Power-Module-Extensions **PME** are always placed to the left of Power-Module **PM**.
- The Power-Module PM is followed to the right by the Control-Module CM (which is normally followed by one Drive-Module DM or DMX or IDM).

#### **Connection of modules**

When connecting the modules, one must differentiate between three kinds of connections:

#### Connection to the main power supply of

- Power-Module PM,
- Power-Module-Extension PME,
- Drive-Module DM / DMX / IDM

All modules with connection to the main power supply are secured with **fuses**. **BUS** connection (ribbon cable) of all modules on the bottom of the module, with the exception of the Power-Module-Extension **PME**. The **communication between PME and PM** is made via ribbon connection on top of the module.

If the modules are arranged on **several standard rails**, a special **BUS** cable (particular length) must connect the **BUS** on the lower standard rail with that on the upper standard rail.

**Connection of external components** (detectors, drives, etc.) via plug terminals on top of the module.

### 03

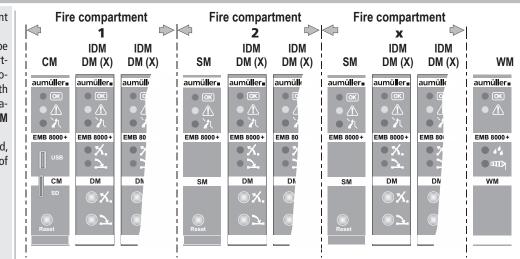
#### Arrangement / order of modules on standard rail

Minimum features:			With one Power-M	odule-Exter	nsion PM	E:	With two Power-M	odule-Exte	nsions PMI	Ξ:
PM	СМ	IDM DM(X)	PME	РМ	СМ	IDM DM(X)	PME	PME	РМ	IDM CM DM(X)
umüller∎	aumüller∎	aumüller	aumüller	aumüller∎	aumüller∎	aumüller	aumüller	aumüller∎	aumüller	aumüller∎ aumüller∎
<u></u>	OK OK	OK OK	• <u>`</u> =		OK OK	OK	• <b>`</b> =	• <b>`</b> e	_~=	OK OK
• 🛛				• 🖾					• 🖾	
	• 2	• 🗶			• 2	• 2			• 🛆	
EMB 8000+	EMB 8000+	• X. • <u>&gt;</u>	EMB 8000+	EMB 8000+	EMB 8000+	EMB 8000+	EMB 8000+	EMB 8000+	EMB 8000+	
PM	СМ	DM	PME	PM	СМ	DM	PME	PME	PM	CM DM
	SD SD	S×.			SD SD	<u>ه</u> ۲.				<sup>50</sup> SN.
	Reset	୍ଦ <b>୮</b>			Reset	<b>ッ</b> ア				Reset

#### Arrangement of modules on standard rail - subdivided into fire compartments

Any further module arrangement is application-dependent. For reasons of clarity, it can be subdivided into fire compartments (Control-Module **CM** followed by Sensor-Module **SM**) with the required number of ventilation groups (= Drive-Modules **DM** / **DMX** / **IDM**).

If a Weather-Module **WM** is used, it should round off the order of the modules.



### **INSTALLATION STEP 1:** Connection: Main power supply



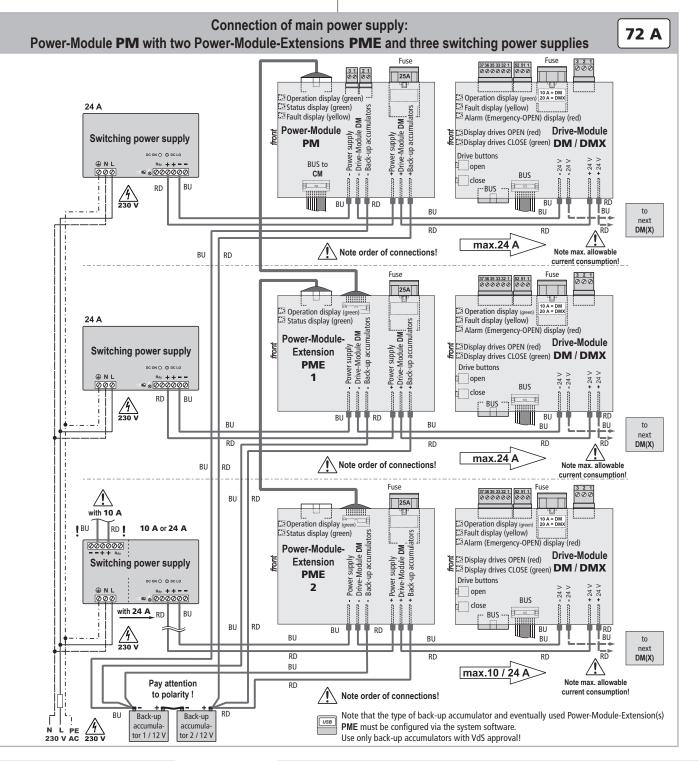
Only connect when disconnected from the mains power supply! Switch off power supply and secure against reconnection! Disconnect accumulators!

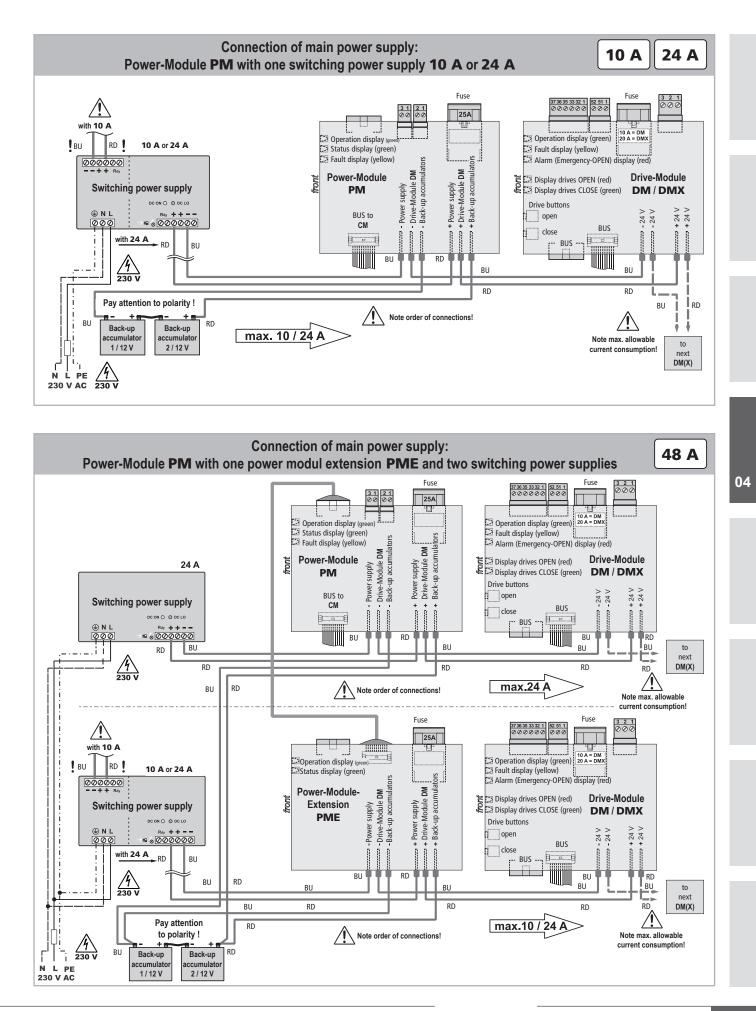
If this has not been done already in the factory, all connections for the internal power supply and back-up accumulators must be made. This includes connection of the switching power supplies to Power-Module **PM** and if need be **PME** as well as placement of the back-up accumulators within the Control Unit housing and its connection. In addition, all Drive-Modules **DM** / **DMX** / **IDM** must be connected to the main power supply. No other modules require a connection to the main power supply.



The max. power consumption per Drive-Modules DM/ DMX / IDM, which can be connected to a switching power supply with PM or PME depends on the respective switching power supply (5 A, 10 A, 24 A).

- e.g. Switching power supply **10 A** with one **DM** with max. **10 A** current consumption. Possible, however, are if need be also two **DM** with two ventilation groups with a maximum current consumption of only **5 A**.
- e.g. Switching power supply **24 A** for two **DM** with max. **10 A** current consumption each. If need be, however, four **DM**, in as far as the maximum current consumption doesn't exceed **10 A** per **DM** and **24 A** total (analogueously this applies to Drive-Module **DMX**).







### INSTALLATION STEP 2: **Connection: Modules to BUS**

Since we are dealing with a digital BUS, the modules can be interconnected with the ribbon cable on the bottom of the module independent of their function within the system.

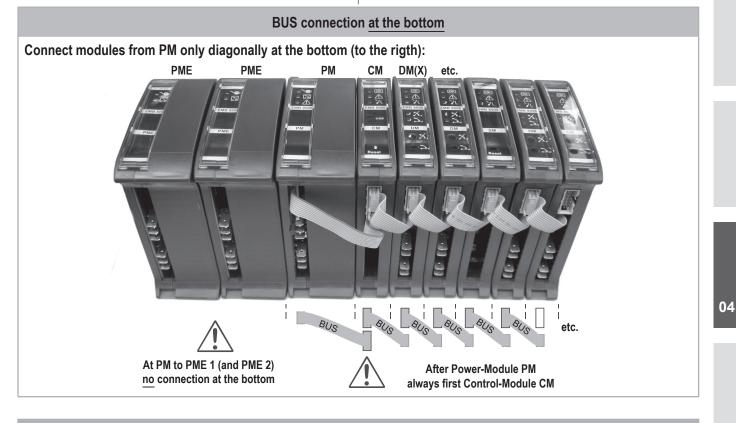
The only exception is the Module-Extension PME. Its connection with the Power-Module PM is made with the narrow ribbon cable on the top of the module.





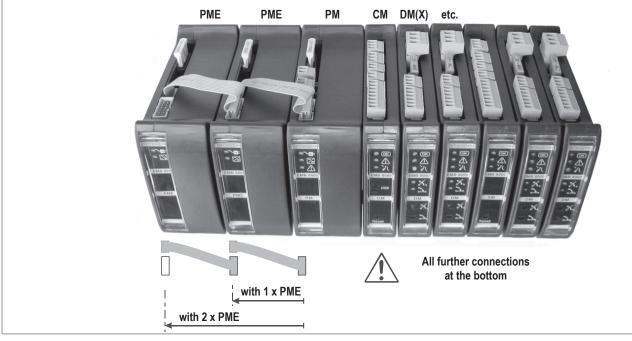
Only connect when disconnected from the mains power supply! Switch off power supply and secure against reconnection! Disconnect accumulators! After switching off the power supply and disconnecting the batteries, it is necessary to wait at least 20 seconds before modules can be plugged in or unplugged.

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### BUS connection at the top PME - PME - PM

Connect diagonally at the top only PM with PME 1 (and PME 2):



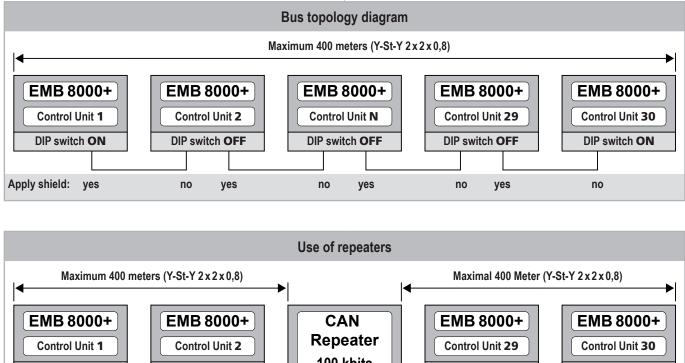


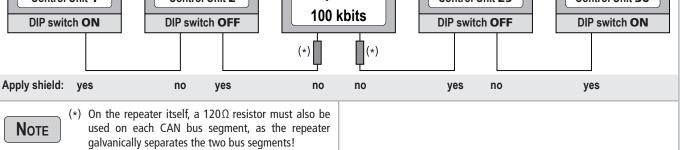
### **INSTALLATION STEP 3: Networking of Control Unit**

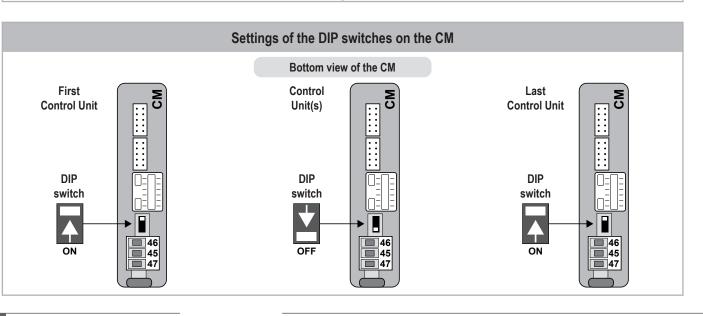
#### Basics:

Up to 30 EMB 8000+ Control Units can be networked with one another via the "OnBoard" CAN bus interface. The maximum cable length for the entire bus segment is 400 meters (cable type Y-ST-Y 2 x 2 x 0.8 mm). With different cable types, the maximum cable length can vary significantly. A CAN repeater must be used for longer bus segments.

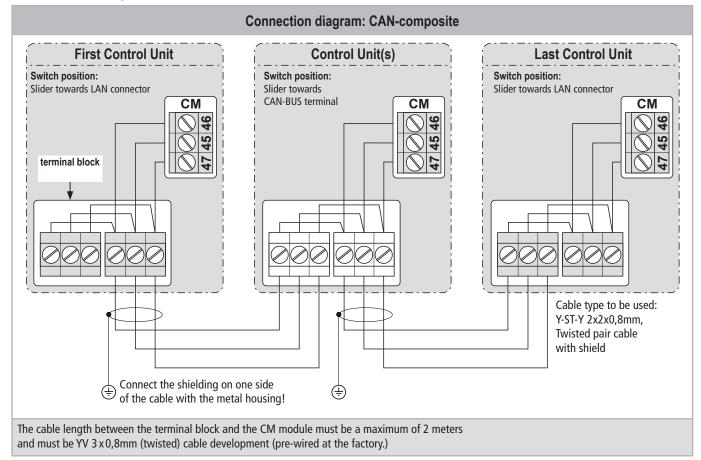
In order to network the Control Units, the licensed configuration Software Alpha required. The bus topology must always be built up in series, stub lines or ring lines are not permitted. The shield of the bus cable may only be connected on one side (asymmetrical), the ground of two Control Units may not be connected via the bus cable in order to avoid interference. The integrated terminating resistor (120) must be activated using a DIP switch on the first and last EMB 8000+ in the composite; the integrated resistor must be deactivated using a DIP switch on all other Control Units in the composite.





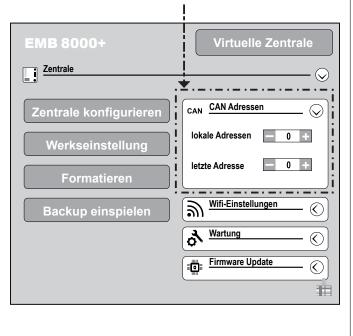


#### **Connection diagram: CAN-composite**

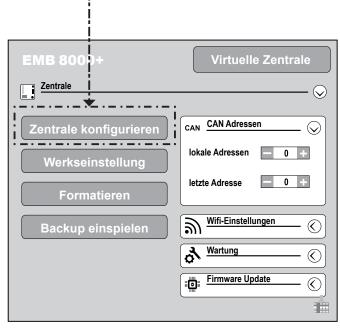


### Procedure when setting up a CAN system:

- Set up and assemble all Control Units.
- Lay and connect the bus cables between the system.
- Connect to the first system.
- Start the Alpha configuration software and select the EMB 8000+ plug-in.
- Set and save the CAN address in the "Start options" (e.g. 1 of 3).



- Repeat this process for all other Control Units (e.g. 2 of 3 and 3 of 3).
- When all CAN addresses have been distributed, the entire network can be read out completely and programming can be started.



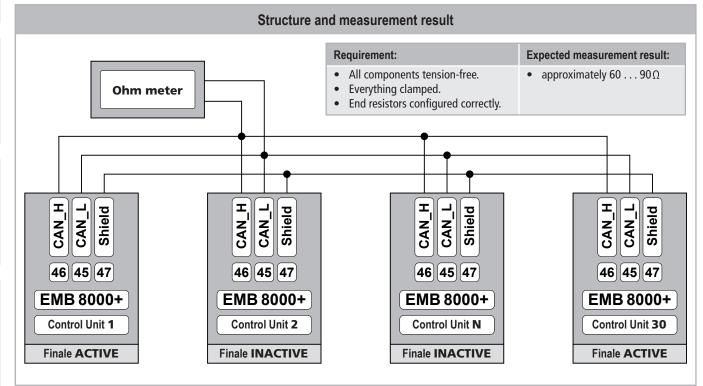
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### INSTALLATION STEP 3: NETWORKING OF CONTROL UNIT

### **CAN Checklist**

CAN CI	hecklist
What you should definitely check before you configure.	If a repeater is used (due to the length of the cable), the following must also be checked:
<ul> <li>Are all Control Units switched on / under voltage? (Mains and accumulator)</li> </ul>	<ul> <li>Is the repeater correctly set using the dip switch? (100 kbits)</li> </ul>
<ul> <li>Are all Control Units correctly addressed?</li> <li>(no address is missing, no address is duplicated)</li> </ul>	<ul> <li>Have the two end resistors been activated by jumpers on the repeater? (120 Ω)</li> </ul>
<ul> <li>Has the wiring been carried out correctly?</li> <li>(Line wiring, no branch or ring lines)</li> </ul>	<ul> <li>The cabling measurement must be carried out for each segment, if all measurements were successful (see test measurement, expected result between 60 and 90 Ω)</li> </ul>
<ul> <li>Has the correct cable been used?</li> <li>[Y-(St)-Y 2x2x0,8]</li> </ul>	
<ul> <li>Has the maximum cable length been observed?</li> <li>(400 meters, first to last Control Units)</li> </ul>	
<ul> <li>re the DIP switches for the resistors set correctly?</li> <li>(first and last Control Units ON, all others OFF)</li> </ul>	
<ul> <li>Is the shield of the bus cable correctly applied?</li> <li>(asymmetrical, only one end on the metal housing of the Control Unit, never connect the ground of several control panels via the</li> </ul>	
<ul> <li>BUS cable)</li> <li>Is the maximum line between the CAN terminal block and the CM 2 meters long and with YV 3 x 0,8mm (twisted)?</li> </ul>	All specified values (cable length, resistance at the repeater, measurement results, etc.) always refer to the cable types recommended by <b>AUMÜLLER</b> [Y-(St)-Y $2 \times 2 \times 0.8$ mm]. If you use a different cable type (e.g. JE-H (St) H FE 180 / E90 $2 \times 2 \times 0.8$ mm) please contact us at the planning stage in order to be
<ul> <li>Was the cabling measurement successful? (see test measurement, expected result between 60 and 90 Ω)</li> </ul>	able to consider possible deviations in cable lengths, resistances, etc. at the planning stage.

### Test measurement CAN bus cabling



72 A

48 A

### Overview of connection of external components

#### Allowable connection values:

<b>A</b> =	display, max. 0,1 A cable length: max. 400 m
<b>B</b> =	parallel switching of max. 10 break-glass unit buttons cable length: max. 400 m
<b>C</b> =	parallel switching of max. 10 smoke detectors cable length: max. 400 m
<b>D</b> =	parallel switching of max. 10 ventilation buttons cable length: max. 400 m
<b>E</b> =	potential-free contacts, max. 42 V, 0,5 A
<b>F</b> =	sensors, 24 V DC, 0,5 A cable length: max. 400 m
<b>G</b> =	analogue inputs, 24 V DC, 4 20 mA

- **G** = analogue inputs, 24 V DC, 4 ... 20 mA cable length: max. 400 m
- H = other inputs / outputs, 24 V DC, max. 0,5 A
- J = rain sensor, cable length: max. 200 m
- **K** = current and cable length depends on the drives
- L = analogue input for sensors max. 24 V, 0,5 A
- M = max. 30 participant (BUS-HM / BUS-RM) cable length: max. 400 m

#### Terminal cross section:

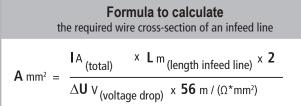
min. 0,14 mm<sup>2</sup>/ max. 1,5 mm<sup>2</sup> for min. 0,14 mm<sup>2</sup>/ max. 2,5 mm<sup>2</sup> for



Line length and cross-section A (drives) depend on the type of drive and on the number of drives. Line length and cross-section can be determined from the following formula:

10 A

24 A



A = cross-section of line in mm<sup>2</sup>

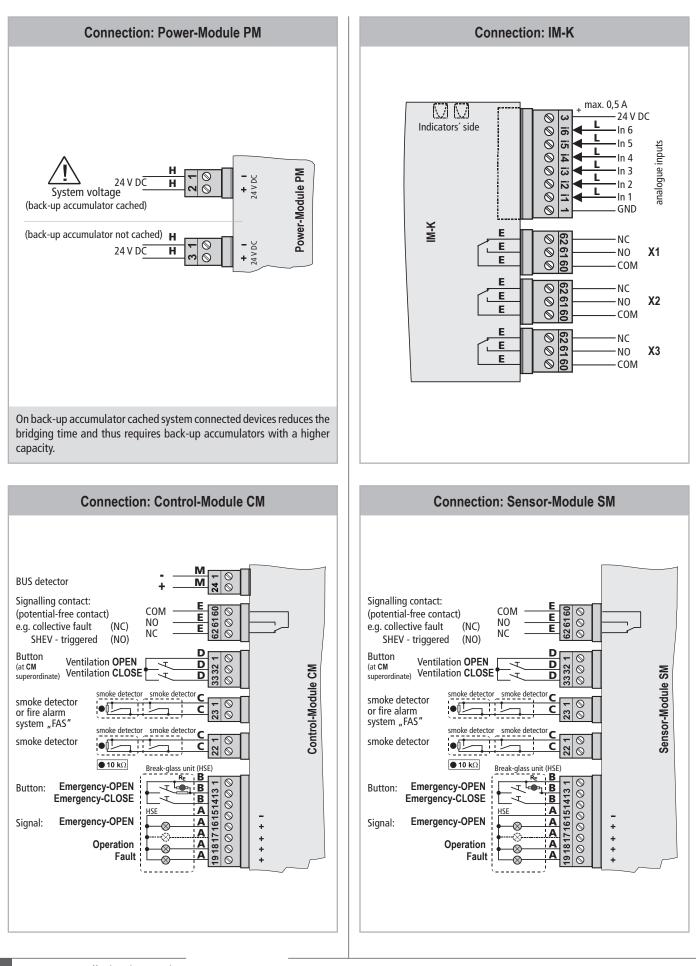
5 A

- $\mathsf{L}_{} = \mathsf{line} \; \mathsf{length} \; \mathsf{in} \; \mathsf{m}$
- I = current of connected drives in A
- $\Delta U$  = line voltage drop = 2 V DC

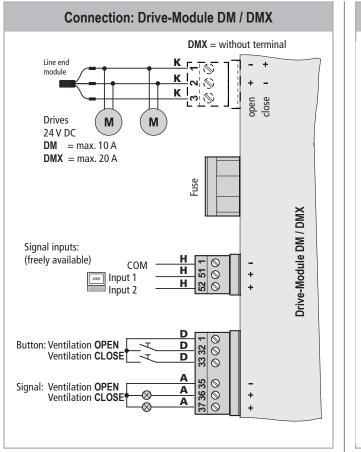


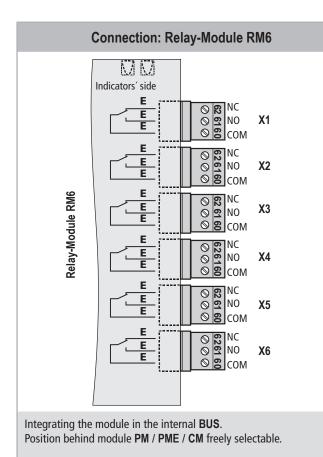
Cable installation must be in compliance with applicable legal requirements.

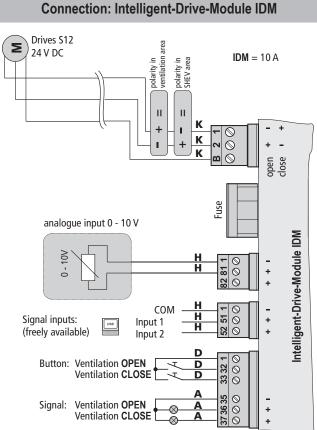


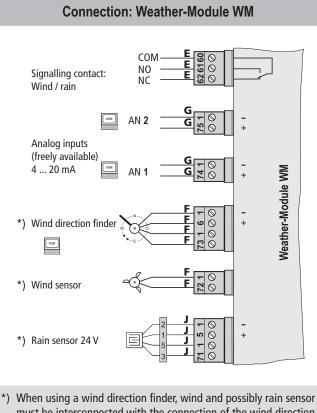












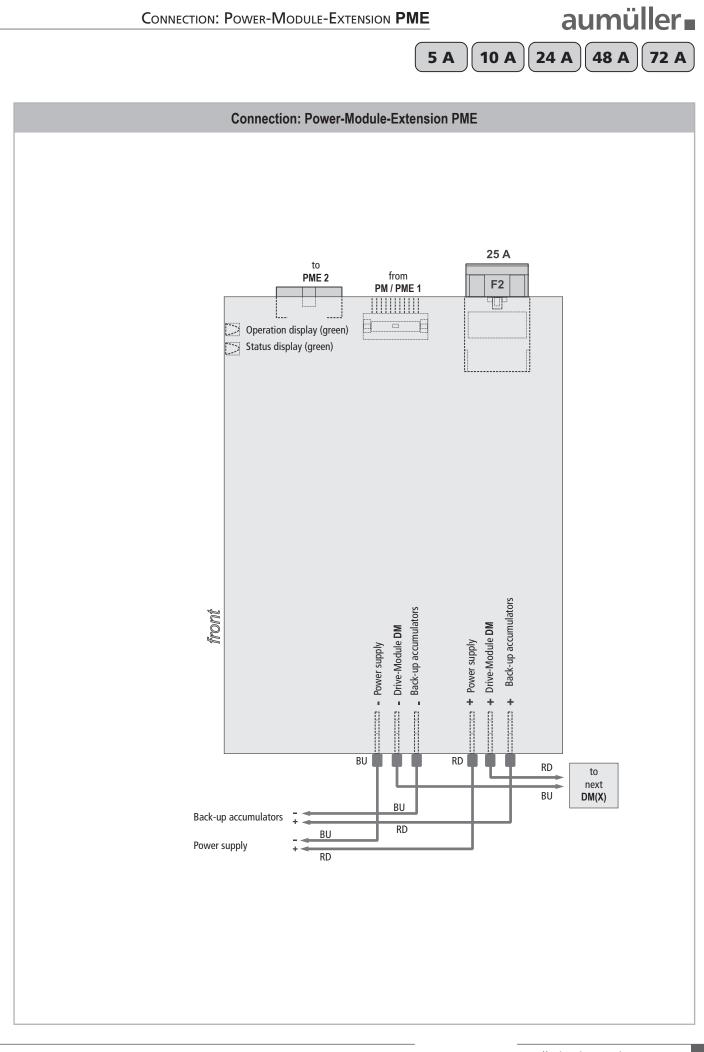
must be interconnected with the connection of the wind direction finder.

### **INSTALLATION STEP 4A:** Power-Module-Extension PME

#### **Power-Module-Extension PME**



	Simple LED states						
LED		Reaction	Cause				
	Status Power	ON	Power supply presented				
	supply (green)	OFF	Power supply failure				
$\sim$	Status	ON	Power supply operation				
	(green)	OFF	System is switched off				

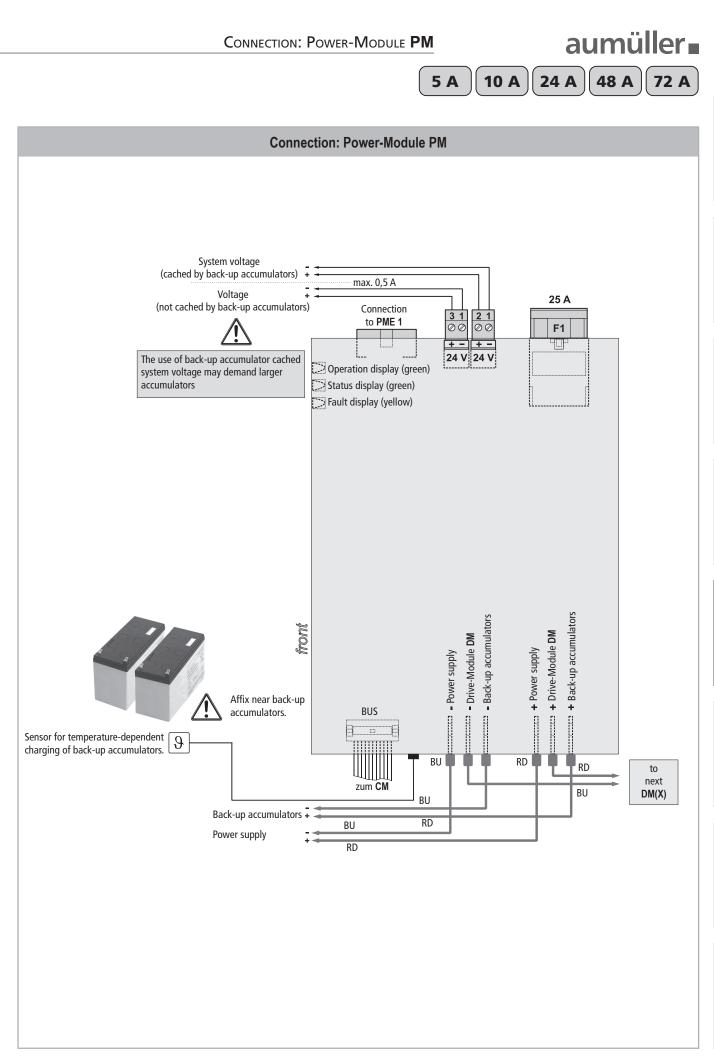


### **INSTALLATION STEP 4B:** Power-Module-Extension PM

### **Power-Module PM**



		Simple LED sta	tes
LED		Reaction	Cause
	Status	ON	Power supply presented
∼≃	Power supply	OFF	Power supply failure
	(green)	fast flashing	Modbus communication malfunction
		ON	Power supply operation
	Status (green)	OFF	System is switched off because of deep discharge
		flash	System in accumulator mode
		ON	F2 or charging circuit is faulty
$\hat{\Lambda}$	Fault (yellow)	OFF	not a fault
		slow flashing	F1 is faulty or accumulator not connected
		fast flashing	Overload shutdown system voltage



### INSTALLATION STEP 5: Control-Module CM

### **Control-Module CM**

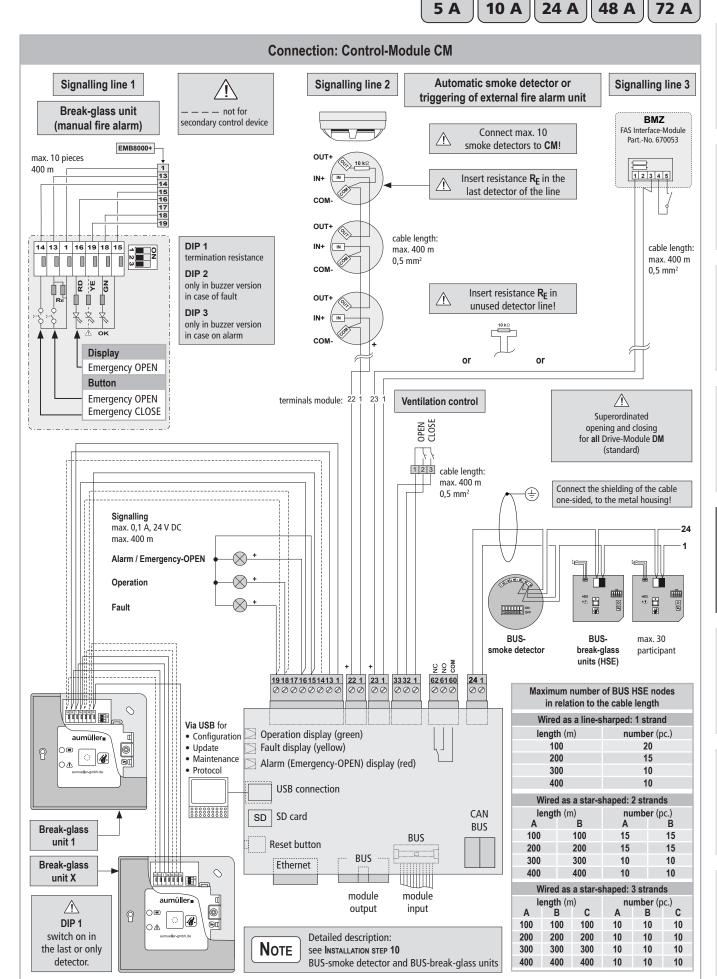
		for the self installation on customer side into the SHEV Control Unit 0+ for the connecting of automatic smoke detectors and break-glass units.
	Operating voltage: Detector line voltage: Internal consumption:	24 V DC 24 V DC 34,1 mA
U USB	Housing (WxHxD): Module units: Inputs:	<b>100 x 120 x 22,5 mm</b> , ABS, black 1 ME 3 Detector lines (max. 10 detectors / line)
5D	inputs.	1 BUS-detector (max. 30 detectors) 1 Ethernet port 1 CAN interface
Reset	Outputs:	Ventilation push button (max. 10 pieces) 1 Feedback contact (change-over switch, 42 V / 0,5 A)
	Displays:	Operation, fault, alarm
	Control elements:	Front push button: Reset
	Connections:	Plug-in terminals 1 mm <sup>2</sup> (rigid wire), socket and plug with cable for internal BUS
	Mounting:	Fixing on 35-mm mounting rail.

• Processes signals from ventilation buttons.

• Has connections for relaying of external signals for operation, fault and alarm.

• Belongs to the basic equipment of a Control Unit and must be connected directly with the Power-Module PM via BUS cable.

Simple LED states				Combined states			
LED		Reaction	Cause		LED	Reaction	Cause
ΟΚ	Operation	ON	Normal operating state			Operation (green) continuous flicker.	One or more slave modules are missing. This fault will be like treated a collective fault.
	(green)	OFF	Fault present			Fault (yellow) is on.	
		ON	Manual fire alarm fault			Operation (green) is off. Fault (yellow) interrupted, fast flashing.	Accumulator faults
		OFF	Not a fault			Operation (green) is on. Fault (yellow) pulse flashing, 2 pulses.	Maintenance period expired.
$\triangle$	Fault (yellow)	slow flashing	Smoke detector line 1 is faulty				
		fast flashing	Smoke detector line 2 is faulty			Operation (green) is on. Fault (yellow) pulse flashing,	A CAN participant is missing or one system in the CAN
		flash	System in accumulator mode			3 pulses.	network is disturbed.
	Alarm (red)	ON	Alarm or Emergency-OPEN			Operation (green) is on. Fault (yellow) pulse flashing, 4 pulses.	DM overload (only when using CCC panel).
20		OFF	Normal operating state			Operation (green) is off. Fault (yellow) pulse flashing, 5 pulses.	One BUS HSE is missing or disturbed.
		slow flashing	Smoke detector still active after Emergency-CLOSE				



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# INSTALLATION STEP 6: Sensor-Module SM

### Sensor-Module SM

	PartNo.: Application:	•	<b>-9</b> / fitted module installed into an SHEV Control Unit EMB 8000+ and fully for the connecting of automatic smoke detectors and break-glass units.		
	PartNo.: Application:		the self installation on customer side into the SHEV Control Unit for the connecting of automatic smoke detectors and break-glass		
SM TH	Operating volta Detector line vo Internal consur	oltage:	24 V DC 24 V DC 12,6 mA		
	Housing (WxH)	xD):	100 x 120 x 22,5 mm, ABS, black		
(1) acout	Module units: Inputs:		1 ME 3 Detector lines (max. 10 detectors / line)		
	inputs.		1 Ventilation push button (max. 10 pieces)		
	Outputs:		1 feedback contact (change-over switch, 42 V / 0,5 A)		
	Displays: Control elemer	ate.	Operation, fault, alarm Front push button: Reset		
	Connections:	115.	Pluq-in terminals 1 mm <sup>2</sup> (rigid wire),		
			socket and plug with cable for internal BUS		
	Mounting:		Fixing on 35-mm mounting rail.		
Functions: Monitors three fire signa Processes signals from ve Has connections for relay	entilation buttons.	-			

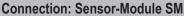
Can only be employed, if a Control-Module CM is already present.

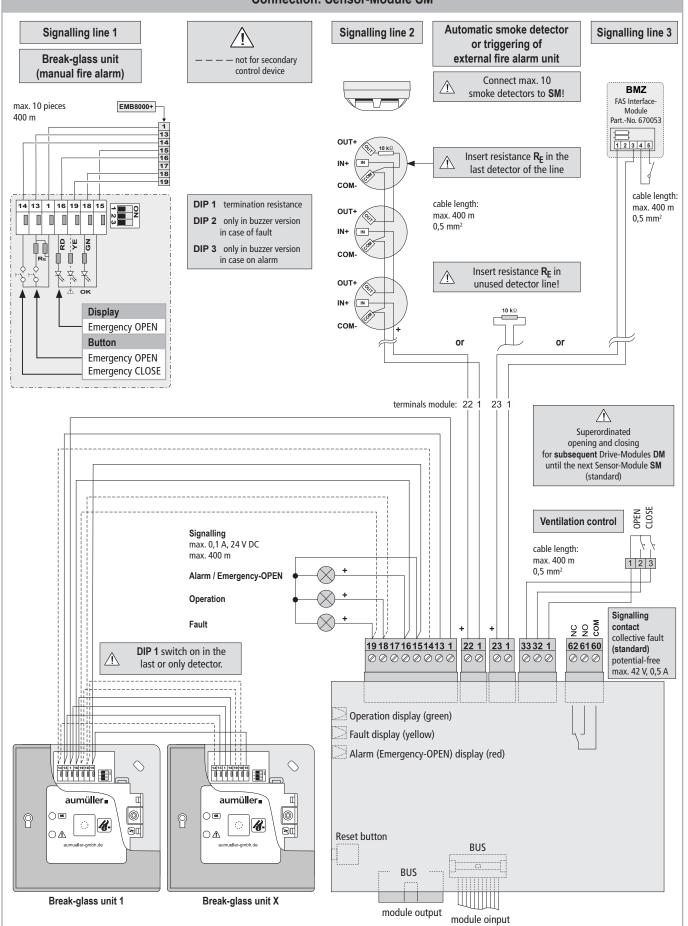
Simple LED states							
LED	Reaction	Cause					
	ON	Normal operating state					
Operation (green)	OFF	Fault present					
	fast flashing	Modbus communication malfunction					
	ON	Manual fire alarm fault					
	OFF	Not a fault					
Fault (yellow)	slow flashing	Smoke detector line 1 is faulty					
	fast flashing	Smoke detector line 2 is faulty					
	flash	System in accumulator mode					
	ON	Alarm or Emergency-OPEN					
Alarm (red)	OFF	Normal operating state					
	slow flashing	Smoke detector still active after Emergency-CLOSE					



72 A

5 A ) ( 10 A ) ( 24 A ) ( 48 A )





# INSTALLATION STEP 7A: Drive-Module DM

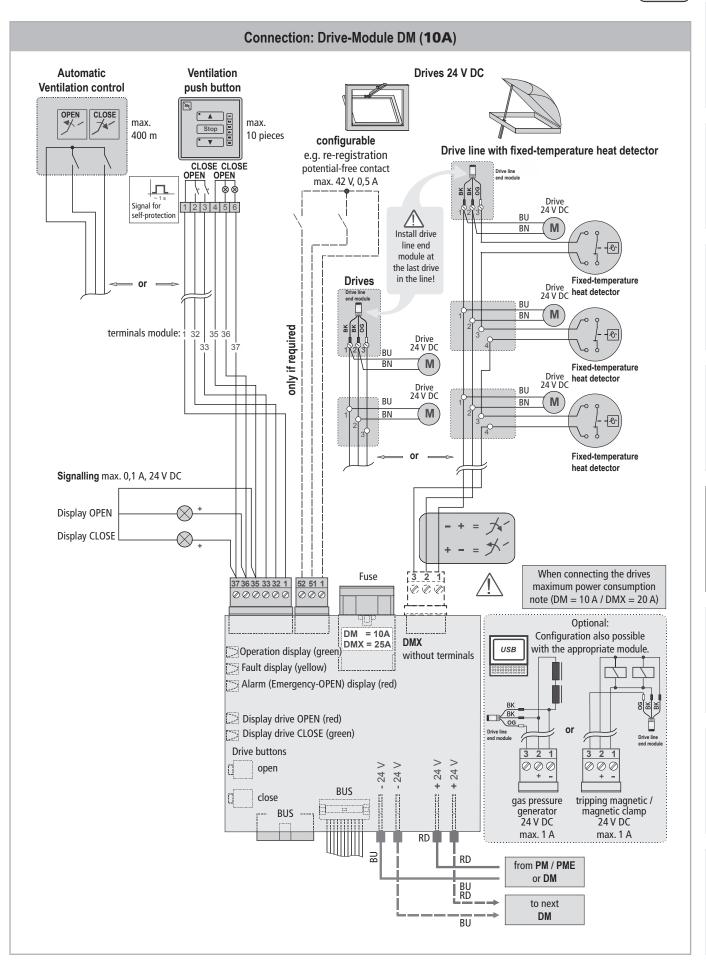
### Drive-Module DM

Drive-Module DM			<b>10 A</b>
	PartNo.: Application:		-9 y fitted module installed into an SHEV Control Unit EMB 8000+ and fully for the controlling of drives, gas-pressure generators and magnetic locks.
	PartNo.: Application:		<b>e for the self installation on customer side</b> into the SHEV Control Unit 000+ for the controlling of drives, gas-pressure generators and magnetic
	Operating voltage: Output voltage: Internal consumption: Output current:		24 V DC 24 V DC (20 – 28 V DC / 0,5 Vpp) 5,3 mA <b>10 A</b>
	Housing (WxHxI Module units: Inputs: Outputs: Displays: Control element Connections:		<b>100 x 120 x 22,5 mm</b> , ABS, black 1 ME Ventilation push button (max. 10 pieces), feedback contact OPEN / CLOSE Drive line (gas-pressure generators / magnetic locks) Operation, fault, alarm, running direction OPEN / CLOSE Front push button: OPEN / CLOSE Plug-in terminals 1 mm <sup>2</sup> (rigid wire), Drives: 2,5 mm <sup>2</sup> , Blade terminals 6,3 mm: voltage supply, socket and plug with cable for internal BUS
	Mounting:		Fixing on 35-mm mounting rail.
<ul><li>The drive line is being moni</li><li>Processes signals from vent</li></ul>	ning, triggering of tored by closed-cii	gas pres rcuit cur d if need	ssure generators or magnetic clamps is also possible. rent (short circuit, interruption). ded line end signals from drives.

• Has connections for external relaying of line end status signal.

Simple LED states						
LED		Reaction	Cause			
		ON	Normal operating state			
OK	Operation (green)	OFF	Fault present			
		fast flashing	Modbus communication malfunction			
	Fault (yellow)	ON	Fault Motor line / voltage supply			
		OFF	Not a fault			
$\square$	Alarm (red)	ON	Alarm or Emergency-OPEN			
21		OFF	Normal operating state			
		flash	Alarm on accumulator operation			
	OPEN	ON	OPEN-Relay on			
Λ.	(red)	OFF	OPEN-Relay off			
	CLOSE (green)	ON	CLOSE-Relay on			
		OFF	CLOSE-Relay off			





Installation instruction RWA - Control Unit EMB 8000+ 33

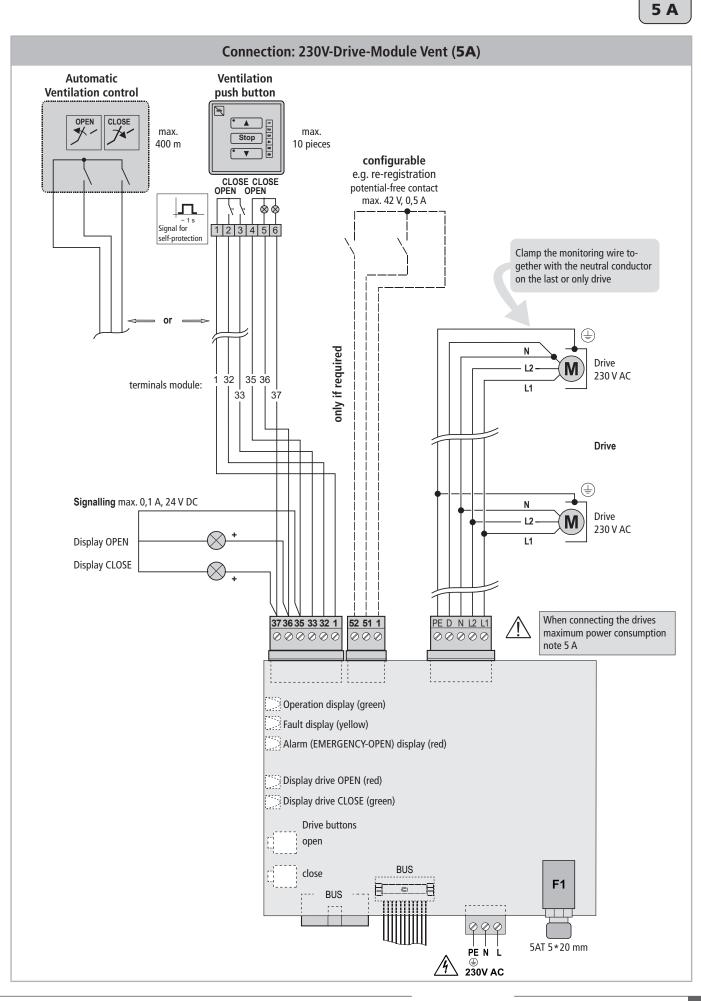
### INSTALLATION STEP 7c: 230 V-Drive-Module Vent

230 V-Drive-Module \	/ent
----------------------	------

230 V-Drive-Module Vent		<b>5</b> A
and the second second	Application: F	88280-9 Factory fitted module installed into an SHEV Control Unit EMB 8000+ and fully vired, for the controlling of 230 V AC drives.
	Application: N	88280 Module for the self installation on customer side into the SHEV Control Unit MB 8000+ for the controlling of 230 V AC drives.
	Operating voltage Output voltage: Internal consumpt Output current:	230 V AC
	Housing (WxHxD) Module units: Inputs: Outputs: Displays: Control elements: Connections:	1 ME Ventilation push button (max. 10 pieces), feedback contact OPEN / CLOSE Drive line (gas-pressure generators / magnetic locks) Operation, fault, alarm, running direction OPEN / CLOSE
	Mounting:	Fixing on 35-mm mounting rail.
	Built-in fuse:	5AT 5*20 mm
Functions: Has a connection for elec The drive line is monitore Processes signals from ve Has connections for exte	ed for interruptions. entilation buttons and	if needed line end signals from drives.

• Has connections for external relaying of line end status signal.

Simple LED states						
LED		Reaction	Cause			
		ON	Normal operating state			
OK	Operation (green)	OFF	Fault present			
		fast flashing	Modbus communication malfunction			
	Fault (yellow)	ON	Fault Motor line / voltage supply			
		OFF	Not a fault			
	Alarm (red)	ON	Alarm or Emergency-OPEN			
21		OFF	Normal operating state			
		flash	Alarm on accumulator operation			
	OPEN (red)	ON	OPEN-Relay on			
Λ.		OFF	OPEN-Relay off			
	CLOSE (green)	ON	CLOSE-Relay on			
		OFF	CLOSE-Relay off			



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# INSTALLATION STEP 7D: Drive-Module DMX

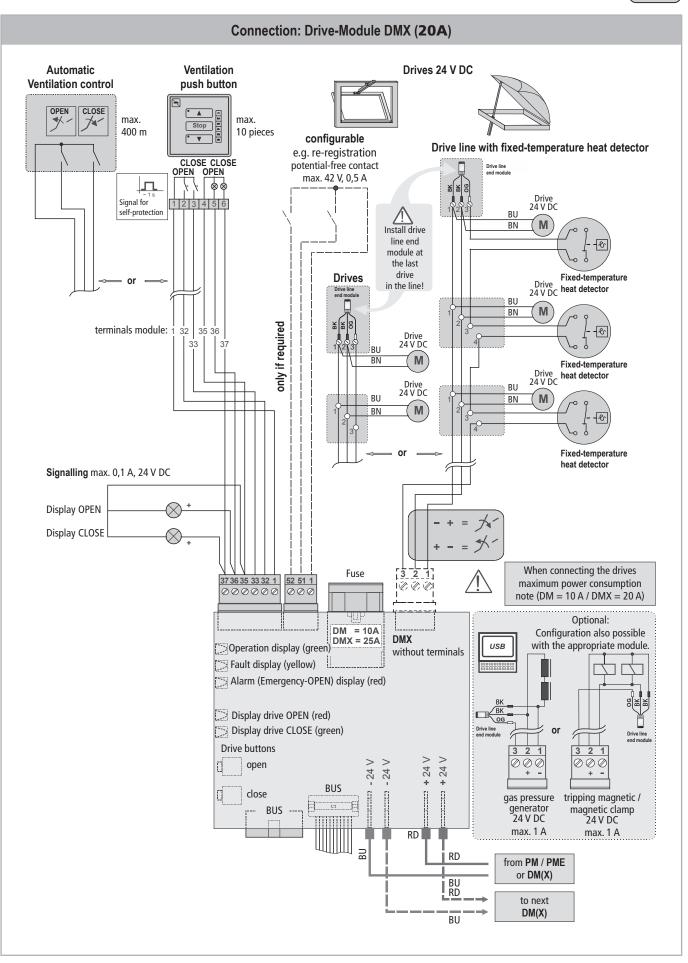
### Drive-Module DMX

Drive-Module DMX			<b>20 A</b>
	PartNo.: Application:		5-9 y fitted module installed into an SHEV Control Unit EMB 8000+ and fully for the controlling of drives, gas-pressure generators and magnetic locks.
	PartNo.: Application:	688255 Module for the self installation on customer side into the SHEV Con EMB 8000+ for the controlling of drives, gas-pressure generators and r locks.	
	Operating voltage: Output voltage: Internal consumption: Output current:		24 V DC 24 V DC (20 – 28 V DC / 0,5 Vpp) 5,3 mA <b>20 A</b>
	Housing (WxHx Module units: Inputs: Outputs: Displays: Control elemen Connections:		<b>100 x 120 x 45 mm</b> , ABS, black 2 ME Ventilation push button (max. 10 pieces), feedback contact OPEN / CLOSE Drive line (gas-pressure generators / magnetic locks) Operation, fault, alarm, running direction OPEN / CLOSE Front push button: OPEN / CLOSE Plug-in terminals 1 mm <sup>2</sup> (rigid wire), Blade terminals 6,3 mm: Drives + voltage supply, socket and plug with cable for internal BUS
	Mounting:		Fixing on 35-mm mounting rail.
<ul> <li>The drive line is being mon</li> </ul>	ning, triggering of itored by closed-ci	f gas pres ircuit cur	to max. <b>20 A</b> ssure generators or magnetic clamps is also possible. rrent (short circuit, interruption).

- Processes signals from ventilation buttons and if needed line end signals from drives.
- Has connections for external relaying of line end status signal.

Simple LED states						
LED		Reaction	Cause			
		ON	Normal operating state			
OK	Operation (green)	OFF	Fault present			
		fast flashing	Modbus communication malfunction			
$\bigwedge$	Fault (yellow)	ON	Fault Motor line / voltage supply			
		OFF	Not a fault			
	Alarm (red)	ON	Alarm or Emergency-OPEN			
21		OFF	Normal operating state			
		flash	Alarm on accumulator operation			
	OPEN	ON	OPEN-Relay on			
<b>/</b> .	(red)	OFF	OPEN-Relay off			
	CLOSE (green)	ON	CLOSE-Relay on			
		OFF	CLOSE-Relay off			

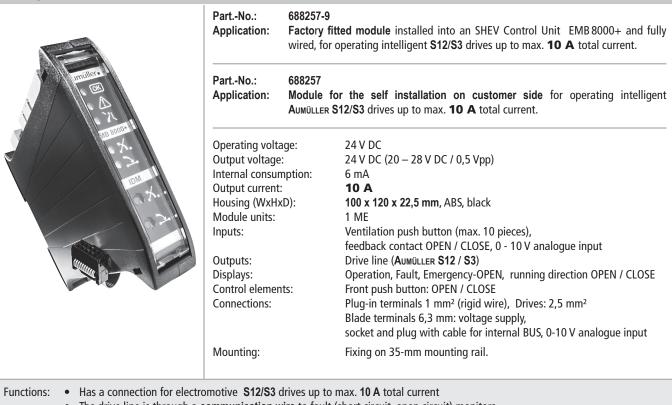




10 A

### INSTALLATION STEP 7E: Intelligent-Drive-Module IDM

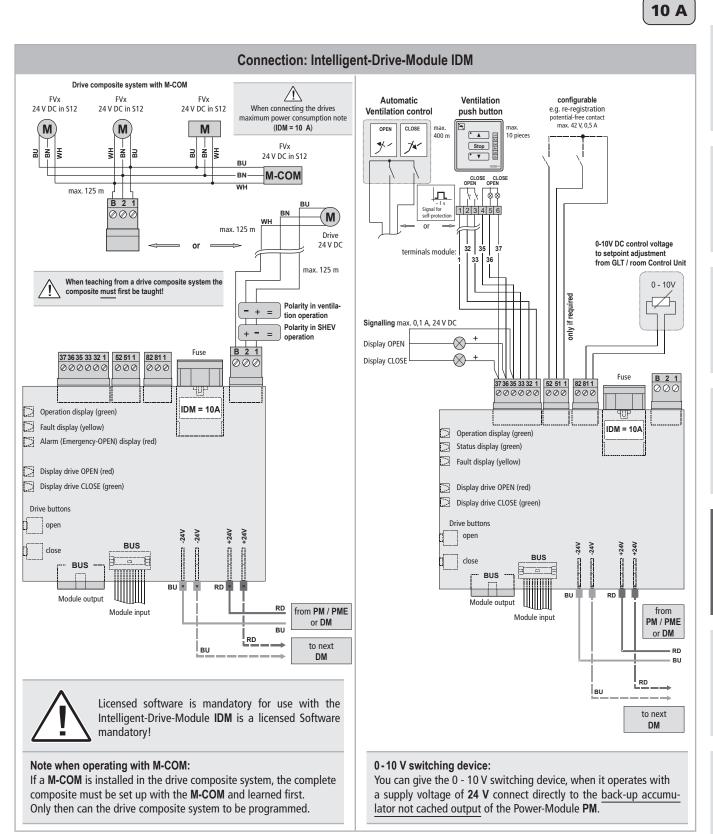
#### Intelligent-Drive-Module IDM



• The drive line is through a communication wire to fault (short circuit, open circuit) monitors.

- Processes signals from ventilation buttons and if needed line end signals from drives.
- Has connections for **external relaying** of line end status signal.
- Has a direct 0 10 V analogue input for connection to a control voltage.
- 2 configurable inputs (24 V DC, 0,5 A)
- Intrusion of GLT contact
- Exact positioning of drives via **BUS** system.

Simple LED states					
LED	LED		Cause		
		ON	Normal operating state		
OK	Operation (green)	OFF	Fault present		
		fast flashing	Modbus communication malfunction		
$\hat{\Lambda}$	Fault	ON	Fault Motor line / voltage supply		
	(yellow)	OFF	Not a fault		
	Alarm (red)	ON	Alarm or Emergency-OPEN		
20		OFF	Normal operating state		
<u> </u>		flash	Alarm on accumulator operation		
		ON	Drive(s) opened		
X.	OPEN (red)	OFF	Not opened		
		slow flashing	Drive(s) move opened		
		ON	Drive(s) closed		
$\mathbf{\Sigma}$	CLOSE (green)	OFF	Not closed		
	(9.001)	slow flashing	Drive(s) move closed		



#### Re-programming the drive system:

Whenever a new drive or a new composite system is connected to the **IDM** (this also applies when replacing a drive), the drive system must be re-programmed. This is necessary to ensure accurate positioning and feedback of the drive.

This is tripped "Re-PROGRAMMING THE DRIVE SYSTEM" with the button, find it on the **IDM** status page. One click is enough and the drive detection starts. Duration of this process for about 15 seconds - then the **IDM** and the drive system is ready for use.

#### Normal operation:

The voltage is constant in **CLOSE** direction on the drive. Choosing the wrong direction, feedback, speed, or the same can be controlled via the communication wire.

#### SHEV operation:

The **IDM** is to **BUS communication** on a **pole reversal process**, the drive will be approached at full speed in the **OPEN** direction. After resetting the SHEV condition, the system returns to normal operation.

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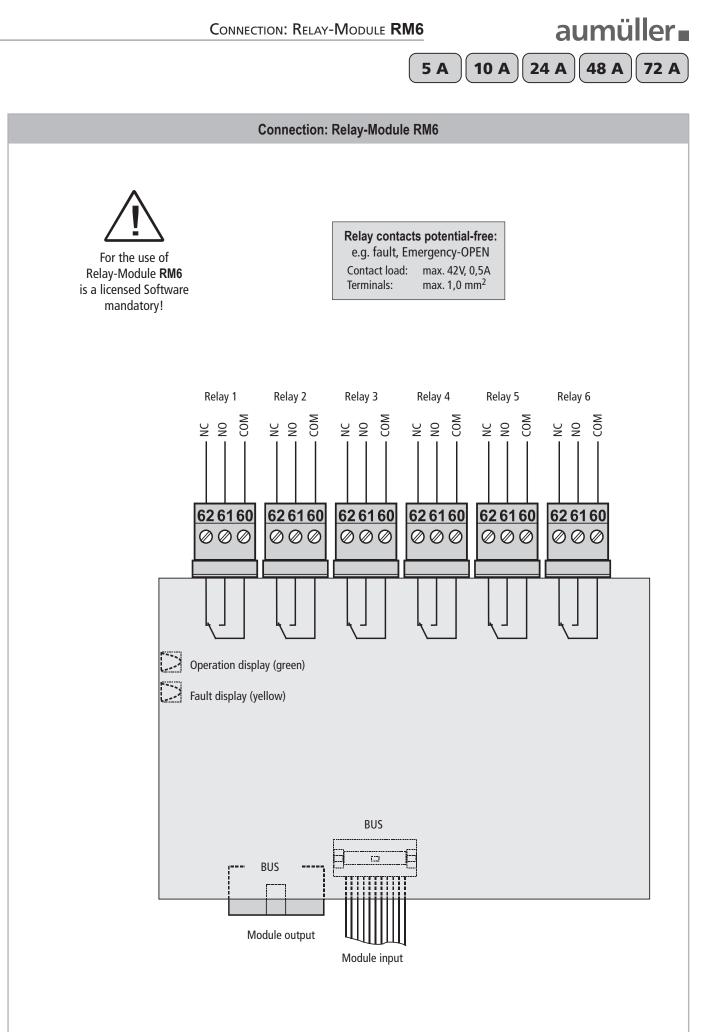
aumüller-

## INSTALLATION STEP 8A: Relay-Module RM6

### Relay-Module RM6

innuller 1 Cor 1 Cor 1 Cor 1 Cor 1 Cor 1 Cor	PartNo.: Application:	-	<b>fitted module</b> installed into an SHEV Control Unit EMB 8000+ and fully the transmitting of signals via potential-free relay contacts.
	PartNo.: Application:		
	Operating volt Internal consu	0	24 V DC 5,3 mA
RMO	Housing (WxH	xD):	100 x 120 x 22,5 mm, ABS, black
	Module units: Outputs:		1 ME 6 potential-free relay contacts (change-over switch, 42V / 0,5A)
	Displays:		Operation, fault
	Connections:		Plug-in terminals 1 mm² (rigid wire), socket and plug with cable for internal BUS
	Mounting:		Fixing on 35-mm mounting rail.
Functions: • For the transmitting of sign			ontacts. es via configuration software EMB 8000+

Simple LED states						
LED		Reaction	Cause			
		ON	Normal operating state			
OK	Operation (green)	OFF	Fault present			
		fast flashing	Modbus communication malfunction			
	Fault (yellow)	ON	Supply voltage malfunction			
$\sim$		OFF	Not a fault			



### INSTALLATION STEP 8B: KNX-Module IM-K

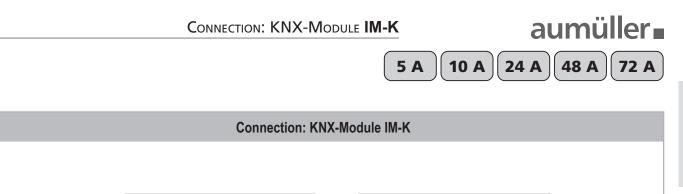
#### KNX-Module IM-K

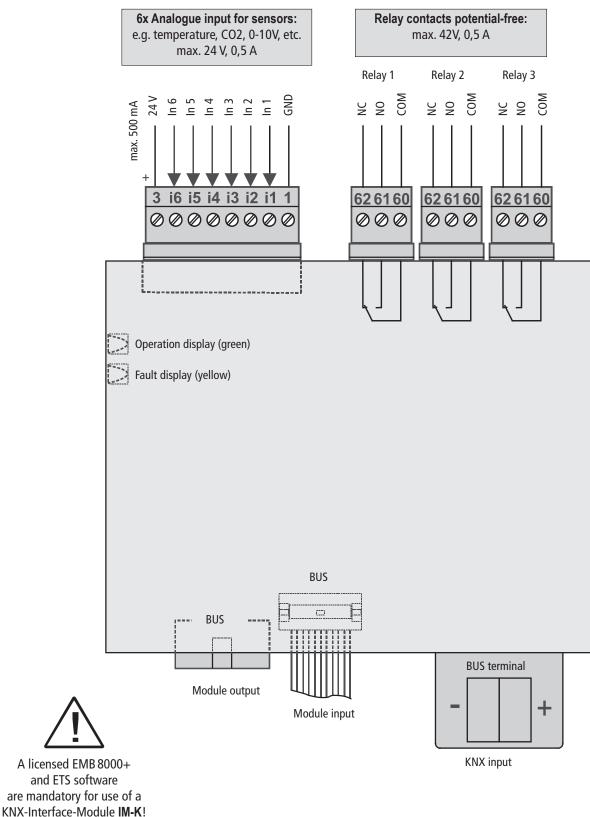
	PartNo.: Application:	wired, f	fitted module installed into an SHEV Control Unit EMB 8000+ and fully or communication between the Control Unit EMB 8000+ and the S System.
Inclure Co Inclure The annual F Inclure Free Pros	PartNo.: Application:		
	Operating volt Internal consu BUS-Strom: Data points: Housing (WxH Module units: Inputs: Outputs: Displays:	mption:	24 V DC 6 mA 9 mA up to 16 lines with up to 16 data points 100 x 120 x 22,5 mm, ABS, black 1 ME 6 analogue inputs KNX sided, KNX-BUS terminal 3 potential-free relay contacts via KNX Operation, fault, KNX-programming LED
1. Co	Control element Connections:	nts:	NX-programming button Plug-in terminals 1 mm <sup>2</sup> (rigid wire), socket and plug with cable for internal BUS
	Mounting:		Fixing on 35-mm mounting rail.

Functions: Communication module between the Control Unit EMB 8000+ and a KNX-BUS system.
Execute commands from the KNX system directly to the Control Unit EMB 8000+

- (e.g. position movements, different running speeds).
- Sends check back indications to the KNX-BUS system about the state of the Control Unit (e.g. maintenance, operation, fault).
- Sends check back indications to the KNX-BUS system about the state of the drives (e.g. position, speed, fault).

Simple LED states						
LED		Reaction	Cause			
		ON	Normal operating state			
OK	Operation (green)	OFF	Fault present			
		fast flashing	Modbus communication malfunction			
	Fault (yellow)	ON	Fault			
$\sim$		OFF	not a fault			





### **INSTALLATION STEP 9: Weahter-Module WM**

#### Weather-Module WM

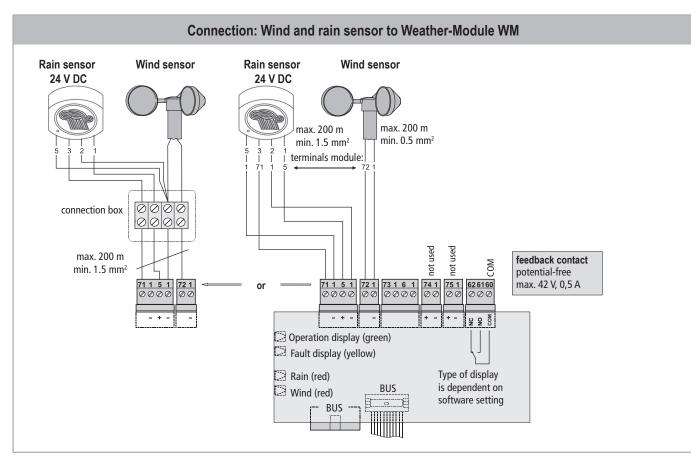
	PartNo.: Application:		<b>itted module</b> installed into an SHEV Control Unit EMB 8000+ and fully the connecting of weather sensors.
	PartNo.:688180Application:Module for the self installation on customer side into the EMB 8000+ for the connecting of weather sensors.		or the self installation on customer side into the SHEV Control Unit )+ for the connecting of weather sensors.
	Operating volta Detector line vo Internal consur Housing (WxH2 Module units:	oltage: nption:	24 V DC 24 V DC 13,0 mA <b>100 x 120 x 22,5 mm</b> , ABS, black 1 ME
	Inputs: Outputs: Displays: Connections:		Wind sensor, rain sensor, wind direction finder, external signals Volt free relay contact (change-over switch, 42V / 0,5A) Operation, Fault, Wind, Rain Plug-in terminals 1,5 mm <sup>2</sup> starr
	Mounting:		Fixing on 35-mm mounting rail.

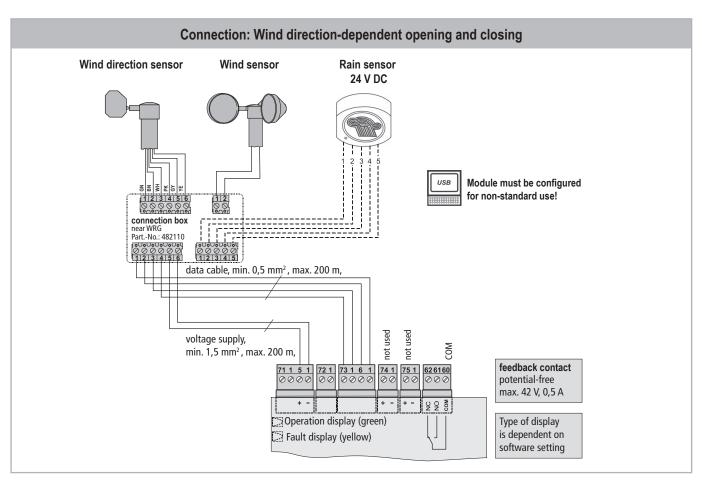
Has a wind direction finder for wind-dependent opening and closing in case of fire.

- Processes signals from external ventilation controls.
- Has connection for external relaying of signals.

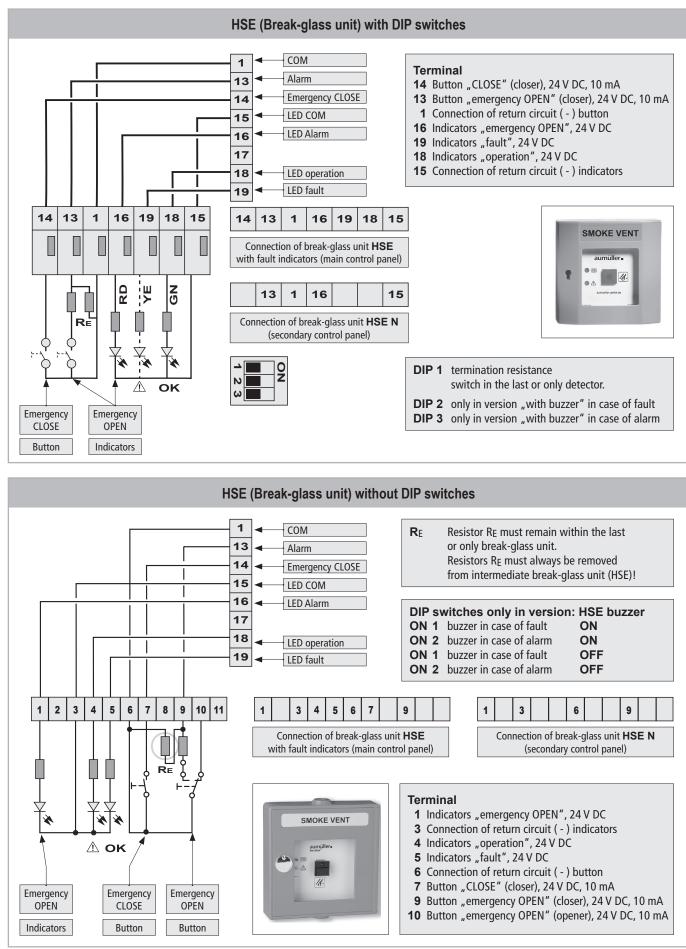
Simple LED states					
LED		Reaction	Cause		
		ON	Normal operating state		
OK	Operation (green)	OFF	Fault present		
		fast flashing	Modbus communication malfunction		
	Fault	ON	Detector supply malfunction		
	(yellow)	OFF	Not a fault		
	Rain	ON	Rain contact closed		
	(red)	OFF	Rain contact opened (no rain)		
	Wind (red)	ON	Wind threshold exceeded		
		OFF	No significant wind		
		slow flashing	Prevailing wind was recognised		
		fast flashing	Wind threshold exceeded and main wind direction detected		



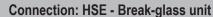


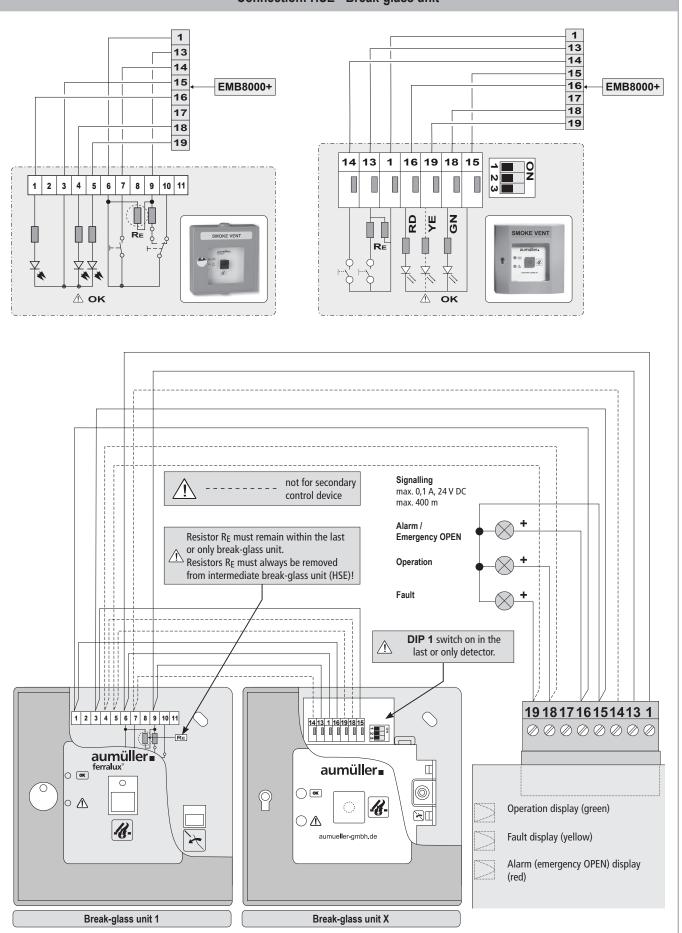


## Installation step 10: HSE - Break-glass unit



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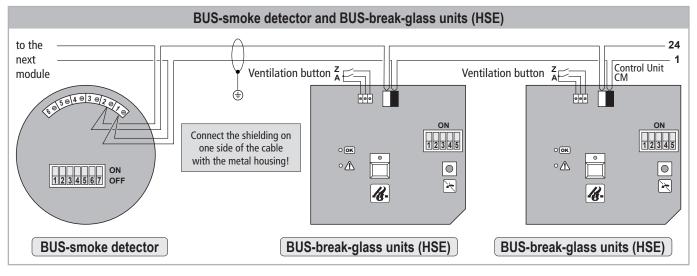
CONNECTION: BUS-SMOKE DETECTOR AND BUS-BREAK-GLASS UNITS

### INSTALLATION STEP 11:



72 A

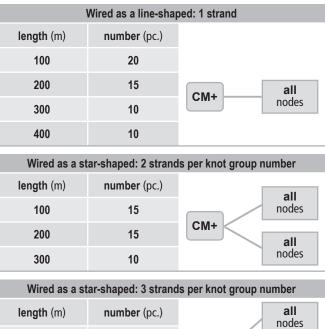
## BUS-smoke detector and BUS-break-glass units (HSE)



DIP switch:									
Adress	1	2	3	4	5	6	7	9	10
1	ON	OFF	OFF	OFF	OFF	OFF	ON	OFF	ON
2	OFF	ON	OFF	OFF	OFF	OFF	ON	OFF	ON
3	ON	ON	OFF	OFF	OFF	OFF	ON	OFF	ON
4	OFF	OFF	ON	OFF	OFF	OFF	ON	OFF	ON
5	ON	OFF	ON	OFF	OFF	OFF	ON	OFF	ON
6	OFF	ON	ON	OFF	OFF	OFF	ON	OFF	ON
7	ON	ON	ON	OFF	OFF	OFF	ON	OFF	ON
8	OFF	OFF	OFF	ON	OFF	OFF	ON	OFF	ON
9	ON	OFF	OFF	ON	OFF	OFF	ON	OFF	ON
10	OFF	ON	OFF	ON	OFF	OFF	ON	OFF	ON
11	ON	ON	OFF	ON	OFF	OFF	ON	OFF	ON
12	OFF	OFF	ON	ON	OFF	OFF	ON	OFF	ON
13	ON	OFF	ON	ON	OFF	OFF	ON	OFF	ON
14	OFF	ON	ON	ON	OFF	OFF	ON	OFF	ON
15	ON	ON	ON	ON	OFF	OFF	ON	OFF	ON
16	OFF	OFF	OFF	OFF	ON	OFF	ON	OFF	ON
17	ON	OFF	OFF	OFF	ON	OFF	ON	OFF	ON
18	OFF	ON	OFF	OFF	ON	OFF	ON	OFF	ON
19	ON	ON	OFF	OFF	ON	OFF	ON	OFF	ON
20	OFF	OFF	ON	OFF	ON	OFF	ON	OFF	ON
21	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON
22	OFF	ON	ON	OFF	ON	OFF	ON	OFF	ON
23	ON	ON	ON	OFF	ON	OFF	ON	OFF	ON
24	OFF	OFF	OFF	ON	ON	OFF	ON	OFF	ON
25	ON	OFF	OFF	ON	ON	OFF	ON	OFF	ON
26	OFF	ON	OFF	ON	ON	OFF	ON	OFF	ON
27	ON	ON	OFF	ON	ON	OFF	ON	OFF	ON
28	OFF	OFF	ON	ON	ON	OFF	ON	OFF	ON
29	ON	OFF	ON	ON	ON	OFF	ON	OFF	ON
30	OFF	ON	ON	ON	ON	OFF	ON	OFF	ON
For the PLIC smoke detectors, only set the address with									

For the BUS smoke detectors, only set the address with the first 5 DIP switches. Switches 6 – 10 should not be adjusted!

These are prepared at the factory.



Maximum number of BUS participant = 30 pieces Maximum number of BUS nodes in relation to the cable length

			nodes
100	10	CM+	all
200	10		nodes
300	10		<b>all</b> nodes



The total length of the line must not exceed 400 meters.

When using BUS smoke detectors AND BUS HSE buttons, the bus line is switched off for 10 seconds to reset. This resets the smoke alarms and is normal system behavior.

Without a BUS smoke detector, resetting takes place immediately and without a power interruption.

## INSTALLATION STEP **12:** Modify module configurations

The Control Unit is configured at the factory. All specifications in this description refer to standard scope of delivery.

With an optional software for Microsoft® / 10, the configuration can be modified by specially trained and briefed personnel. To accomplish this, a computer (Notebook) must be connected to the Control-Module **CM** via **USB** and an internet connection must be established.

A free version of the system software (version VIEW) can be downloaded from the homepage www.aumueller-gmbh.de.



There are two software versions for configuring the system:

- a licensed version
- a freely available version (version VIEW)

The licensed version offers comprehensive configuration possibilites.



Changes and supplements to the free **version VIEW** are possible at any time without prior notice.



The configuration of the Control Unit using the software has a significant impact on the functionality of the individual system components. Therefore, it might be necessary to connect a computer provided with the system software for precise testing.

To a considerable degree, our Control Unit configuration software prevents damage due to incorrect settings. Nevertheless, we must point out, that the user of the software is exclusively liable for any damages resulting form the use of our software.

Any warranty claims or claims for compensation against the manufacturer of the Control Unit and the software are void unless the system has been configured by the manufacturer if or by a specialist contractor approved by it.

This limitation regarding warranty and product liability also applies to the freely available **version VIEW**. After each configuration, it is therefore advisable to check all functions and take great care in making all settings such as back-up accumulator type, etc.

## **INSTALLATION STEP 13:** Enabling operation / completing installation

Before the installer is allowed to enable the operation of the Control Unit, the complete performance range of the system must be checked with utmost care. The chapter "TROUBLESHOOTING AND REPAIR" provides support for the localisation of possible faults and malfunctions.



Settings, that possibly have to be made with the software via **USB** (connection at Control-Module **CM**), should only be carried out, after the system is otherwise completely installed and connected to the main power supply.

Via **USB** the system configuration can be retrieved with the software of the Control Unit manufacturer and stored or printed out.

After the system is put into operation by switching on the main power supply, all green operation displays of the modules blink for a maximum of 1 minute. The system is now being configured. After configuration, all green operation displays must stay lit up permanently and no yellow fault dis-play be light up.



Constant flashing of the green operational display signals a fault at the Control-Module **CM**. Check **BUS** connection between Power-Module **PM** and Control-Module **CM** as well as the connection of the main power supply to the Power-Module **PM**.

Localize and resolve eventual faults (yellow module displays).



Prior to releasing into operation, check all functions of the system carefully.

After each configuration of the module with the software of the Control Unit manufacturer, conduct a thorough check of all system functions.

Set backup accumulators. Backup accumulators must be charged for at least 8 hours to garantee flawless emergency power operation!

Instruction of the operator in the use of the system is the respon-sibility of the installer.

After the system operation has been enabled, the operator needs to be instructed by the responsible installer about the operating modes of the Control Unit (e.g. the type of ventilation control). Provided that the factory default configuration has been changed using the system software, all alterations have to be taken into account in the operating manual. There might be a requirement to prepare an operating manual for non-specialist users that is easy to follow and easy to understand.



In case of fire the system saves lives. Therefore immediately remedy or have any fault or malfunction remedied by specialists!

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## Indicator and Control elements

Dis	Display the operating state				
lcon	Im	portance			
<u>ок</u> Г	Display green: Permanently light: Blinks:	Correct conditions Back-up accumulator operation (power failure)			
7	<b>Display green:</b> Vents are closed.				
Х.	Display red: Vents are open.				
• <b>*</b>	<ul> <li>Display red:</li> <li>On Weather-Module WM: Rain sensor and / or Wind sensor are active.</li> </ul>				

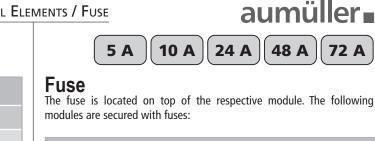
Displays: Triggering of Alarm / Emergency-OPEN				
lcon	Importance			
کر	<ul> <li>Display red:</li> <li>On module CM / SM / DM / DMX / IDM: Automatic or manual triggering of Emergency-OPEN</li> </ul>			
х.	<ul> <li>Display red:</li> <li>On Drive-Module DM / IDM (drive line): Smoke and heat vents are polarized in the direction of opening.</li> </ul>			
D	isplays of status: Fault			
lcon	Importance			
	<b>Display yellow:</b> Fault			

**Emergency-CLOSE** (closing of smoke and heat vents) is possible with the **CLOSE** button in the **break-glass unit**. **Smoke detectors** must be reset with the reset button on the control or Sensor-Module (unless the reset has been configured differently via the software - deviating from the standard).

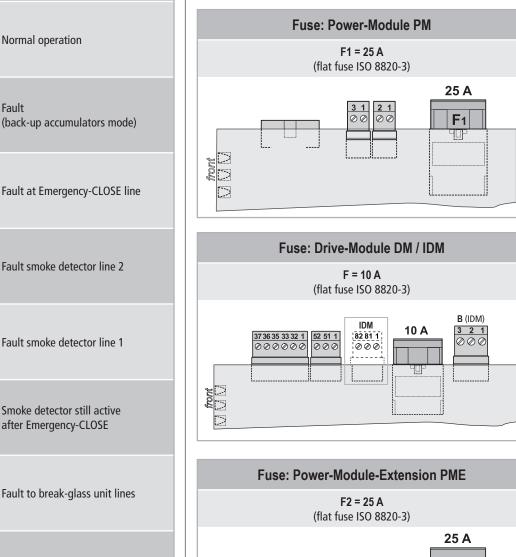
Overview of the most important displays Power-Module-Extension PME Control-Module CM Sensor-Module SM Power-Module PM Displays: Displays: Displays: Displays: aumüller∎ aumüller aumüller∎ aumüller∎ Operation (green) Operation (green) Operation (green) Operation (green) • ~: • ~= Status (green) Status (green) Fault (yellow) Fault (yellow) • 7 • 7 Fault (yellow) Alarm (red) Alarm (red) EMB 8000+ EMB 8000+ EMB 8000+ EMB 8000+ Connection: USB PM PME СМ SM SD card Button: Button: Resetting Resetting of module of module Drive-Module DM / DMX Intelligent-Drive-Module IDM Relay-Module RM6 KNX-Module IM-K Weather-Module WM Displays: Displays: Displays: Displays: Displays: aumüller∎ aumüller aumüller∎ aumüller∎ aumüller Operation (green) Operation (green) Operation (green) Operation (green) Operation (green) . ок OK 🔴 (ОК) Fault (yellow) Fault (yellow) Fault (yellow) Fault (yellow) Fault (yellow) Alarm (red) Alarm (red) . EMB 8000+ EMB 8000+ EMB 8000+ EMB 8000+ EMB 8000+ OPEN (red) OPEN (red) Rain (red) 0 0 • • CLOSE (green) Wind (red) CLOSE (green) • RM6 IM-K wм DM(X) IDM KNX-program-Buttons: Buttons: ming-LED Open Open Drives Close Button: Close KNX-programming button

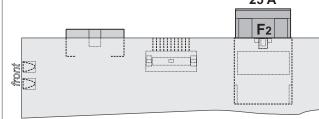


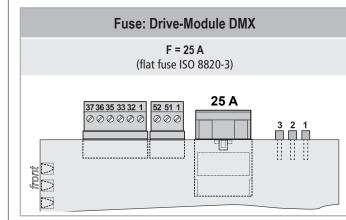
Installation instruction RWA - Control Unit EMB 8000+



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ВO SO blinks quickly Fault smoke detector line 2 A B 🔘 S 🔘 blinks slowly Fault smoke detector line 1 A B 🔘 Smoke detector still active SO on after Emergency-CLOSE A O blinks slowly В 🔘 s O on Fault to break-glass unit lines A В 🔘 Break-glass unit lines still triggered SO after Emergency-CLOSE A O blinks quickly В 🔘 Alarm- or S 🔘 **Emergency-OPEN state** A on

LED display for break-glass unit (HSE)

State

Fault

Display

в 🔘

SO

A O

ВO

SO

A 🔘

В 🔘

SO

A

on

out

out

out

flashes

blinks quickly

blinks quickly

B Operation	green (GN)
S 🔘 Fault	yellow (YE)
A Emergency-OPEN LED display	red (RD)

The functionalities of the external LED outputs are configurable.

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**Troubleshooting and Repair** All functions and system components that are important for the SHEV operation are constantly monitored for faults. A fault indication signals the type of fault or possible errors when connecting system components (such as back-up accumulators, detectors, drives) during commissioning of the Control Unit.

Power-Module PM		
Back-up accumulator opera- tion (power failure)		Cause / possible solution
Sreen	no signal	
🔁 green		Check the mains voltage
Fault		Cause / possible solution
<b>∕⊲</b> = green	no signal	Power failure or power supply to low (<20 V)
Car green		Communication fault BUS connection
📔 green	no signal	no power supply
yellow Reacts with a delay of a	approx. 30 seconds.	Power-Module <b>PM</b> fuse or charging switch defective
Reacts with a delay of a		No back-up accumulator connection or defective fuse at Power-Module- Extension <b>PME</b>
Reacts with a delay of a	pprox. 30 seconds.	System voltage is switched off due to overload

	Power-Modul	le-Extension PME
Back-up accun tion (power fail	•	Cause / possible solution
Steen	no signal	
淫 green	no signal	
Fault Dis	play from PM!	Cause / possible solution
yellow		Fuse defective at the <b>PME</b>
Reacts with a delay of a	pprox. 30 seconds.	



The overview below details some of the possible faults and problem cases and their causes. You will find a list of all indicators in chapter "INDICATOR AND CONTROL ELEMENTS".

Control-Module CM		
Triggering of a (Emergency-O		Cause / possible solution
کر red		triggered Emergency-OPEN
Displays also valid for e	external LEDs (break-glass	unit)
Pisplays also valid for	external LEDs (break-glass	Smoke detector still active after Emergency-CLOSE
کر red	external LEDs (break-glass	Manual alarm still on after Emergency-CLOSE
Fault		Cause / possible solution
OK green	no signal	
▲ yellow		Fault signalling line 1 (automatic detector or ext. fire alarm)
⚠ yellow		Fault signalling line 2 (automatic detector or ext. fire alarm)
⚠ yellow		Fault signalling line 3 (automatic detector or ext. fire alarm)
\land yellow		Back-up accumulator fault
▲ yellow		System in back-up accumulator operation
Maintenance i	nformation	Cause / possible solution
▲ yellow		System maintenance required
Displays also valid for all connected break-glass un		units of control-Module CM
CAN-BUS faul	t	Cause / possible solution
OK green		and
\land yellow		Number of modules in system doesn't coincide with system configuration (display also indicates change of original system configuration)
yellow Displays also valid for e	ELEDs (break-glass	CAN participant is (still) missing or system with CAN BUS is currently being configured unit)



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**Sensor-Module SM** Triggering of alarm Cause / possible solution (Emergency-OPEN) X red Emergency-OPEN has triggered Displays also valid for external LEDs (break-glass unit) Smoke detector still active after red X Emeraency-CLOSE Displays also valid for external LEDs (break-glass unit) Manual alarm still on after red X Emergency-CLOSE Displays also valid for external LEDs (break-glass unit) Fault Cause / possible solution OK yellow no signal and Fault signalling line 1 (automatic detector or ext. fire alarm) A yellow Fault signalling line 2 ▲ yellow (automatic detector or ext. fire alarm) Fault signalling line 3 A yellow (automatic detector or ext. fire alarm) System in back-up accumulator ▲ yellow operation No correct BUS connection ( @ check ribbon cable) or OK green Fault at Control-Module **CM** ( @ check power supply)

Drive-Module DM (10A) / DMX (20A) / IDM (10A)		
Triggering of a (Emergency-O		Cause / possible solution
کر red		Open smoke vents (drives)
Displays also valid for e (break-glass unit)	xternal LEDs	Open smoke vents open at back-up accumulator operation (230 V-Drive-Modul Vent: Modul at back-up accumulator operation)
Fault		Cause / possible solution
OK green		No correct <b>BUS</b> connection (☞ check ribbon cable) or Fault at Control-Module <b>CM</b> (☞ check power supply)
OK green	no signal	and
▲ yellow		Fuse defective (DM = 10A / DMX = 20A / IDM = 10A) ( $\[ \] check and replace if need be \] or Short circuit or line interruption at drive line (\[ \] check the line end module \] or Fault in power supply of module$

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Fault: IM-K KNX-Modul		
Fault		Cause / possible solution
OK green		No correct <b>BUS</b> connection (☞ check ribbon cable)
OK green	no signal	and
▲ yellow		Fuse defective (☞ check and replace if need be) or Short circuit or line break at drive line (☞ check the line end module) or Fault in power supply of module

Weather-Modul WM		
Fault		Cause / possible solution
OK green	no signal	and
⚠ yellow		Fault from wind direction finder if applicable
OK green		<b>BUS</b> communications connection fault (at Control-Module <b>CM</b> )

07

### Maintenance and Modification

To ensure continuous function and safety of the complete system periodic maintenance by a specialist contractor is required at least once a year (as mandated by law for smoke and heat exhaust systems). Operational readiness must be checked regularly, at least once a month.



After opening the system housing, live parts are exposed! Each time, before performing maintenance work or modifying the structure (e.g. replacement of the window drive), the mains voltage and – as far as available – the accumulators must be completely discunnected and secured against unintentional reactivation (lock in isolation mode).

The information provided in these instructions for maintenance must be observed. Malfunctions must be remedied immediately. Only spare parts made by the manufacturer may be used. Between maintenance intervals the operator must carry out or order a visual inspection at least once and document it in writing in the log book. We recommend a maintenance contract with a specialist contractor authorised by the manufacturer. A sample maintenance contract can be downloaded from the homepage of

AUMÜLLER AUMATIC GMBH (www.aumueller-gmbh.de).

#### What has to be serviced?

- Check all connections (those in the Control Unit) for tightness and for possible damage.
- Check all fuse links.
- Check charge level and installation date of back-up accumulators and exchange the accumulators, if necessary (accumulators must be exchanged 4 years after installation). Note the exchange date on the accumulator. Dispose of removed accumulators in compliance with legal requirements.
- Check drive control for proper function. Also check drive run directions. If the actuation is correct but the drive is still not working properly, consult the assembly and maintenance instructions of the drive manufacturer. Check all break-glass units and ventilation buttons for serviceability (do the drives move in the direction indicated on the buttons?)
- Check all smoke detectors according to manufacturer's instructions using test gas.
- Remove dirty or faulty detectors and send them to the manufacturer for repair or cleaning.
- When connecting wind and rain sensors, check that the sensors are serviceable - and readjust the wind response threshold, if necessary.
- Check the configuration with our system software and test if the system works with the stored configuration.

The service instructions for the connected components are decisive for their maintenance.

### Important maintenance information

- While working in the Control Unit the workplace must be secured against unauthorised access.
- The specialists performing the maintenance work are solely responsible for maintenance.
- For smoke and heat exhaust systems a log book must be kept in which the maintenance work must be documented. Special attention must be paid to operating events (e.g. repeatedly occurring malfunctions) which may be recorded.
- These installation and operating instructions are part of the maintenance documents. The control device may be maintained only by considering the information provided therein. This affects also system supplements and the exchange of components. A separate maintenance protocol should be prepared and filed with the maintenance documents.
- Only original parts may be used. Otherwise the warranty obligation and product liability of the manufacturer shall no longer apply.
- For the maintenance of individual system components the installation and maintenance instructions of the manufacturer of these components must be binding. If they are not available, they must be requested from the manufacturer. In case special maintenance instructions are prescribed (e.g. for natural smoke and heat exhaust ventilators pursuant to EN 12101-2), they must also be on hand.

	USB
00	200000000

The system configuration must be checked and recorded with each service

#### **Changing modules**

- All modules in addition to the CM can be exchanged for spare parts at any time.
- After each module replacement, the configuration of the system must be read out and checked and then saved again in the system.
- When replacing the CM, the system must be completely reconfigured or restored via a backup.



Only connect when **disconnected from the mains power supply**! Switch off power supply and secure against reconnection! Disconnect accumulators!

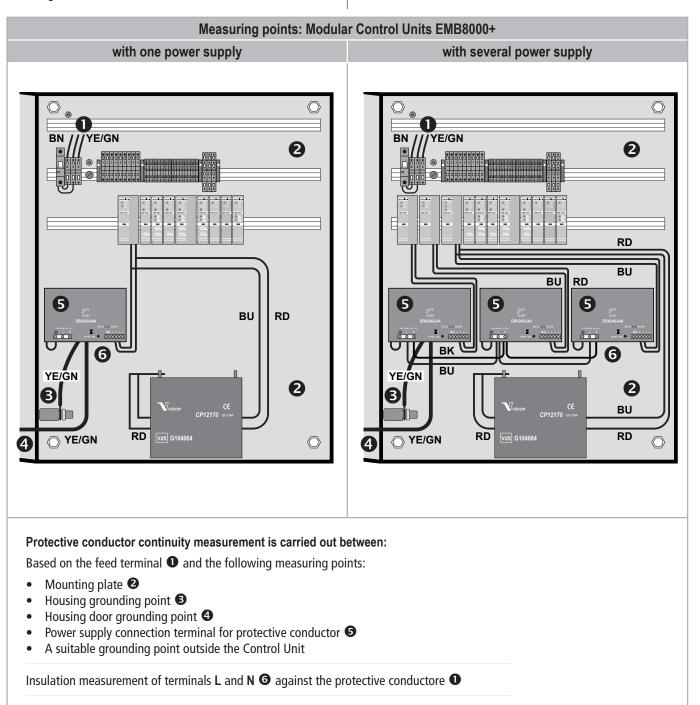
After switching off the power supply and disconnecting the batteries, it is necessary to wait at least 20 seconds before modules can be plugged in or unplugged.

## Measuring points for measurement according to EN 60204 / VDE 0113

A measurement according to EN 60204 / VDE 0113 is required when the system is set up / commissioned. This measurement must be carried out by a qualified specialist.

We have prepared the released measuring points for you in the following table.

We are no longer enclosing the protocol that was previously enclosed, but the measurement for quality assurance will continue to take place in our company and will be marked with a stamp in the attachment.



The residual voltage measurement on the power supply: Terminal L against terminal N  $\textcircled{\mbox{\sc o}}$ 

## Demounting and dismantling

The Control Unit must be stored only in locations protected from moisture, severe contamination and temperature fluctuations (not above 30°C). The packaging must not be removed until the control system is to be installed. Disconnect the accumulators and store them separately after the control device has already been in operation.

It is imperative that the following is observed for storage of the accumulators:



Keep the storage time of lead-acid accumulators short, because the accumulators discharge as time passes. At the latest after seven months in storage accumulators must be recharged. Use either a suitable accumulator charger or connect the accumulators to an EMB Control Unit and supply same with mains voltage. In both cases, charging requires a minimum of 8 hours (depending on the discharge state).

If the Control Unit is permanently decommissioned the statutory provisions for destruction, recycling and disposal must be observed. The control device contains plastic, metal, electrical components and accumulators. Replaced accumulators contain highly toxic pollutants and may therefore only be disposed of at collection points prescribed by the legislator.



Before dismantling the Control Unit, isolate it completely from the mains!

## Disposal

According to the European Directive 2012/19 / EU on Waste Electrical and Electronic Equipment (WEEE) and its transposition into national law, obsolete electrical appliances must be collected separately and sent for environmentally friendly recycling.





## Warranty and Customer service

In principle, our:

## "General Terms for the Supply of Products and Services of the Electrical Industry (ZVEI)".

#### "Terms for the used software".

The warranty is compliant with legal provisions and applies to the country in which the product has been acquired.

The warranty includes material and manufacturing defects incurred during normal use.

The warranty period for delivered material is twelve months.

Warranty and liability claims for personal injuries or tangible damages are excluded, if caused by one or more of the following:

- Improper use of the product.
- Improper installation, commissioning, operation, maintenance or repair of the product.
- Operating the product, if installed defectively or incorrectly, or with its safety and protection devices not working .
- Ignoring instructions and installation requirements in these instructions.
- Unauthorised constructional modifications the product or accessories.
- Disaster situations due to the effects of foreign bodies and force majeure.
- Wear and tear.

Point of contact for possible warranty claims or for repair parts or accessories is the responsible branch office or the responsible person at

AUMÜLLER AUMATIC GMBH Contact data are available at our homepage

## Liability

We reserve the right to change or discontinue products at any time without prior notice. Illustrations are subject to change. Although we take every care to ensure accuracy, we cannot accept liability for the content of this document.



### Certificate and Declaration of Conformity

We declare under our sole responsibility that the product described under "Data sheet" is in conformity with the following directives:

- 2014/30/EU
- Directive relating to Electro-Magnetic Compatibility
- 2014/35/EU Low voltage Directive

CE

Technical file and declaration at firm:

AUMÜLLER AUMATIC GmbH Gemeindewald 11 D-86672 Thierhaupten

Ramona Meinzer Managing Director (Chairman)

### Note:

The proof of the application of a quality management system is for company:

#### **AUMÜLLER AUMATIC GmbH**

according to the certification basis **DIN EN 9001** as well the "Declaration of Incorporation and Conformity" can be accessed via the QR code or directly on our homepage: (www.aumueller-gmbh.de)



#### Translation of the original instructions (German)

#### Important note:

We are aware of our responsibility, which is why we present life-supporting and value-preserving products with greatest possible conscientiousness. Although we make every effort to ensure that the data and information are as correct and up-to-date as possible, we still cannot guarantee that they are free from mistakes and errors.

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Basically the General Terms and Conditions of AUMÜLLER AUTOMATIC GmbH apply to all offers, supplies and services.

The publication of these assembly and commissioning instructions supersedes all previous editions.

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